

## Power Controller

# TMP-1

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## OPERATING MANUAL

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Thank you for purchasing an Oriental Motor product.

This operating manual describes product handling procedures and safety precautions.

- Please read it thoroughly to ensure safe operation.
- Always keep the manual where it is readily available.

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# 1 Introduction

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## ■ Before using the motor

Only qualified personnel of electrical and mechanical engineering should work with the product.

Use the product correctly after thoroughly reading the section "2 Safety precautions" on p.3.

In addition, be sure to observe the contents described in warning, caution, and note in this manual.

The product described in this manual has been designed and manufactured to be incorporated in general industrial equipment. Do not use for any other purpose. Oriental Motor Co., Ltd. is not responsible for any damage caused through failure to observe this warning.

This operating manual explains the power controller **TMP-1** as well as how to connect and use this controller. Refer to the operating manual for the torque motor for the handling of the motor.

## ■ Overview of the product

Power controller torque-controls a torque motor based on open-loop phase control. When an open state of the built-in thermal protector of the motor is detected, the power controller will cause the ALARM LED to blink and turn the alarm output OFF to prevent the motor from restarting upon automatic reset of the thermal protector.

## ■ Operating manuals for the product





Operating manuals for the **TMP-1** is listed below.

Operating manuals are not included with the product. Download from Oriental Motor Website Download Page or contact your nearest Oriental Motor sales office.



	Operating manual name	Operating manual number
Power Controller	Power Controller <b>TMP-1</b> OPERATING MANUAL (this document)	HP-5155
Motor	Torque Motors OPERATING MANUAL	HM-9208




## 2 Safety precautions




The precautions described below are intended to prevent danger or injury to the user and other personnel through safe, correct use of the product. Use the product only after carefully reading and fully understanding these instructions.

 <b>WARNING</b>	Handling the product without observing the instructions that accompany a "WARNING" symbol may result in serious injury or death.
 <b>CAUTION</b>	Handling the product without observing the instructions that accompany a "CAUTION" symbol may result in injury or property damage.
 <b>Note</b>	The items under this heading contain important handling instructions that the user should observe to ensure safe use of the product.
 <b>memo</b>	The items under this heading contain related information and contents to gain a further understanding of the text in this manual.

### Explanation of graphic symbols







	Indicates "prohibited" actions that must not be performed.
	Indicates "compulsory" actions that must be performed.

 <b>WARNING</b>	
	Do not use the product in explosive or corrosive environments, in the presence of flammable gases, in places subjected to splashing water, or near combustibles. Doing so may result in fire, electric shock or injury.
	Do not transport, install the product, perform connections or inspections when the power is on. Always turn the power off before carrying out these operations. Failure to do so may result in electric shock.
	Do not forcibly bend, pull or pinch the lead wire or cable. Doing so may result in fire and electric shock.
	Do not change the power frequency while the power controller is receiving power. Doing so may result in fire or equipment damage.
	Do not touch the terminal block of the power controller's motor and power immediately after the power is turned off (for a period of 1 minute). This may cause electric shock.
	Do not disassemble or modify the power controller. This may cause electric shock or injury.
	Only qualified and educated personnel should be allowed to perform installation, connection, operation and inspection/troubleshooting of the product. Handling by unqualified and uneducated personnel may result in fire, electric shock, injury or equipment damage.
	Install the motor and power controller in their enclosures in order to prevent electric shock or injury.
	The supply voltage input to the power controller should correspond to the supply voltage specification of the motor. If the two power supplies do not match, fire or equipment damage may occur.
	Connect an earth leakage breaker to the power line of the power controller to protect the primary circuit. Failure to do so may result in fire.
	Connect the cables securely according to the wiring diagram in order to prevent fire and electric shock.
	Be sure to observe the specified cable sizes. Use of unspecified cable sizes may result in fire.
	To prevent electric shock, be sure to install the power controller's after making connections.
Turn off the power in the event of a power failure, or the motor may suddenly start when power is restored and may cause injury or damage to equipment.	
Turn off the power in the event the overheat protection device (thermal protector) is triggered. Failure to do so may result in injury or damage to equipment, since the motor will start abruptly when the overheat protection device (thermal protector) is automatically reset.	

 <b>CAUTION</b>	
	Do not use the motor and power controller beyond the specifications, or electric shock, injury or damage to equipment may result.
	Keep the area around the power controller free of combustible materials. Failure to do so may result in fire or a skin burn(s).
	Do not leave anything around the power controller that would obstruct ventilation. Doing so may result in damage to equipment.
	Do not install an electromagnetic contactor or power relay between the motor and power controller. If the direction is switched between forward and reverse using an electromagnetic contactor, etc., equipment damage may occur.
	Do not touch the terminals during the insulation resistance measurement or dielectric strength test. Failure to do so may result in electric shock.
	If the alarm output of the power controller has turned OFF, remove the cause of the problem and then reset the alarm. Failure to do so may result in injury or equipment damage.
	Use a power controller and motor only in the specified combination. An incorrect combination may cause a fire.
	Provide an emergency stop device or emergency stop circuit external to the equipment so that the entire equipment will operate safely in the event of a system failure or malfunction. Failure to do so may result in injury.
	Turn on the power to the power controller after turning OFF the CW input and CCW input (to stop the motor). Failure to do so may cause the motor to start suddenly and result in injury or equipment damage.
	Immediately when trouble has occurred, stop running and turn off the power controller power. Failure to do so may result in fire, electric shock or injury.
	The power controller allows for easy adjustment of motor torque. Before starting the inverter, thoroughly check the allowable speed ranges of the motor and equipment. Failure to do so may result in injury.
Conduct the insulation resistance measurement or dielectric strength test separately on the motor and the power controller. Conducting the insulation resistance measurement or dielectric strength test with the motor and power controller connected may result in injury or damage to equipment.	

## ■ Warning labels

Warnings are indicated on the cover of the power controller. Always observe such information when handling the power controller.

	<b>WARNING</b> —Risk of electric shock.
	<ul style="list-style-type: none"> <li>● Read manual before installing.</li> <li>● Wait 1 minute for capacitor discharge after disconnecting power supply.</li> </ul>
	<b>AVERTISSEMENT</b> — Risque de décharge électrique.
	<ul style="list-style-type: none"> <li>● Lire le manuel avant l'installation.</li> <li>● Attendre 1 minute après la coupure de l'alimentation, pour permettre la décharge des condensateurs.</li> </ul>
	<b>警告</b> — けが・感電のおそれがあります。
	<ul style="list-style-type: none"> <li>● 据え付け、運転の前には必ず取扱説明書をお読み下さい。</li> <li>● 通電中及び電源遮断後1分以内はカバーを外さないで下さい。</li> </ul>

# 3 Precautions for use

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This chapter explains the limitations and other items the user must note when using the power controller.

- **Always use the power controller with Oriental Motor's torque motor.**

Check the permitted power controller/motor combinations in "4-2 List of combinations" on p.6.

- **If your equipment needs to be able to actuate an emergency stop of the motor, provide a mechanical function to stop the motor and hold its position.**

Once the thermal protector of the motor is actuated (becomes open), output from the power controller will stop. However, the protective function alone cannot stop the motor immediately. If your equipment needs to be able to actuate an emergency stop of the motor, provide a mechanical function to stop the motor and hold its position.

- **Do not install an electromagnetic contactor or power relay between the motor and power controller.**

If the direction is switched between forward and reverse using an electromagnetic contactor, etc., the power controller may be damaged.

- **Connect a earth leakage breaker to the primary power circuit.**

Connect an earth leakage breaker to the power line of the power controller to protect the primary circuit. (Refer to p.37)

Recommended device: Mitsubishi Electric Corporation NV series

- **Cable size and wiring distance**

Use a power cable and motor cable of AWG18 to 14 (0.75 to 2.0 mm<sup>2</sup>) in size.

The maximum extendable wiring distance between the motor and power controller is 20 m (65.6 ft.). If the wiring distance between the power controller and motor must exceed 20 m (65.6 ft.), please contact your nearest Oriental Motor branch or sales office.

Minimize the length of the signal cable. Also, wire the control lines away from the main circuits, relay sequence circuits and other high-power circuits of peripherals, in order to prevent induction by peripherals.

- **Noise elimination**

See "5-3 Conformity to the EMC" on p.10 for measures with regard to external noise.

# 4 Preparation

This section covers the points to be checked along with the names and functions of the respective parts.

## 4-1 Checking the product

Verify that the items listed below are included. Report any missing or damaged items to the branch or sales office from which you purchased the product.

Confirm the models of the power controller against the model names shown on their respective nameplates.

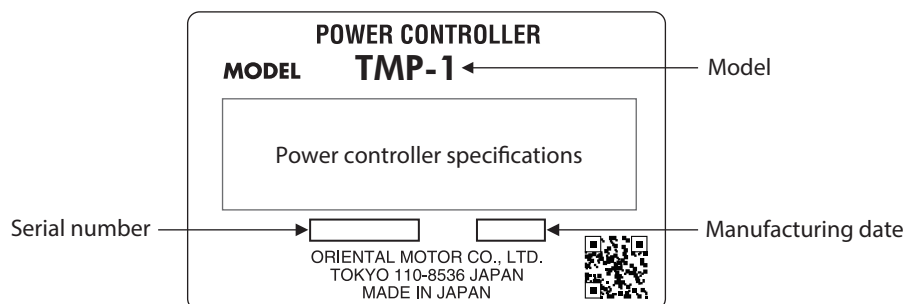
- Power controller ..... 1 unit
- Instructions and Precautions for Safe Use ..... 1 copy

## 4-2 List of combinations

“□” in the gearhead model represents a number indicating the gear ratio.

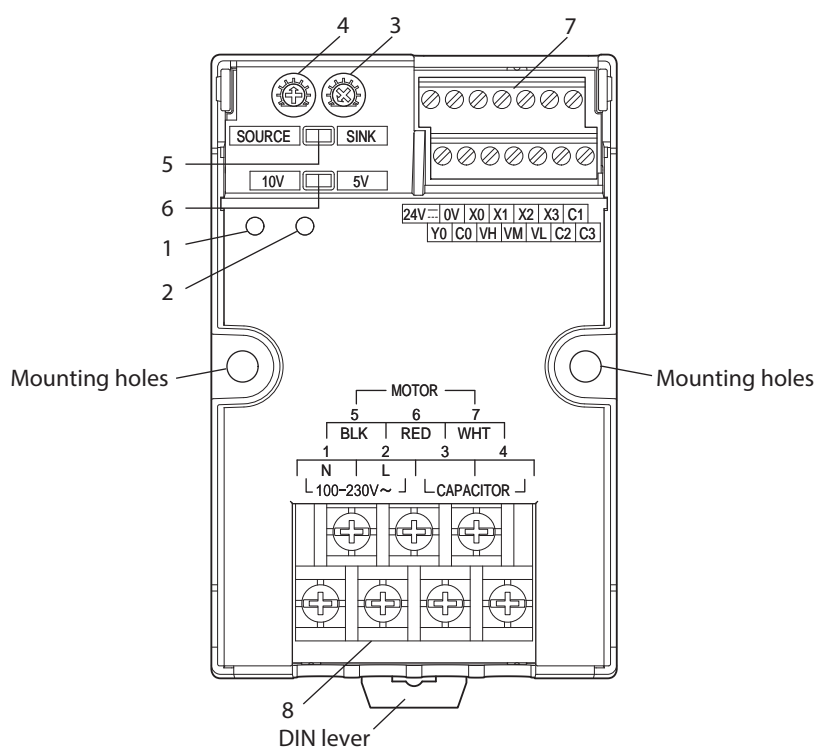
Output power	Power supply voltage	Power controller model	Applicable motor model	Motor model	Capacitor model	Applicable gearhead model	
3 W	Single-phase 100 V	TMP-1	<b>2TK3GN-AW2J</b>	2TK3GN-AW2	CH70CFAUL2	<b>2GN□K</b> <b>2GN□S</b>	
	Single-phase 110/115 V		<b>2TK3GN-AW2U</b>		CH60CFAUL2		
	Single-phase 200 V		<b>2TK3GN-CW2J</b>	2TK3GN-CW2	CH18BFAUL		
	Single-phase 220/230 V		<b>2TK3GN-CW2E</b>		CH15BFAUL		
	Single-phase 100 V		<b>2TK3A-AW2J</b>	2TK3A-AW2	CH70CFAUL2	-	
	Single-phase 110/115 V		<b>2TK3A-AW2U</b>		CH60CFAUL2		
	Single-phase 200 V		<b>2TK3A-CW2J</b>	2TK3A-CW2	CH18BFAUL		
	Single-phase 220/230 V		<b>2TK3A-CW2E</b>		CH15BFAUL		
6 W	Single-phase 100 V		<b>3TK6GN-AW2J</b>	3TK6GN-AW2	CH110CFAUL2		<b>3GN□K</b> <b>3GN□S</b>
	Single-phase 110/115 V		<b>3TK6GN-AW2U</b>		CH90CFAUL2		
	Single-phase 200 V		<b>3TK6GN-CW2J</b>	3TK6GN-CW2	CH30BFAUL		
	Single-phase 220/230 V		<b>3TK6GN-CW2E</b>		CH25BFAUL		
	Single-phase 100 V		<b>3TK6A-AW2J</b>	3TK6A-AW2	CH110CFAUL2	-	
	Single-phase 110/115 V		<b>3TK6A-AW2U</b>		CH90CFAUL2		
	Single-phase 200 V		<b>3TK6A-CW2J</b>	3TK6A-CW2	CH30BFAUL		
	Single-phase 220/230 V		<b>3TK6A-CW2E</b>		CH25BFAUL		
10 W	Single-phase 100 V	<b>4TK15GN-AW2J</b>	4TK15GN-AW2	CH140CFAUL2	<b>4GN□K</b> <b>4GN□S</b>		
	Single-phase 110/115 V	<b>4TK15GN-AW2U</b>		CH110CFAUL2			
	Single-phase 200 V	<b>4TK15GN-CW2J</b>	4TK15GN-CW2	CH35BFAUL			
	Single-phase 220/230 V	<b>4TK15GN-CW2E</b>		CH30BFAUL			
	Single-phase 100 V	<b>4TK15A-AW2J</b>	4TK15A-AW2	CH140CFAUL2	-		
	Single-phase 110/115 V	<b>4TK15A-AW2U</b>		CH110CFAUL2			
	Single-phase 200 V	<b>4TK15A-CW2J</b>	4TK15A-CW2	CH35BFAUL			
	Single-phase 220/230 V	<b>4TK15A-CW2E</b>		CH30BFAUL			
20 W	Single-phase 100 V	<b>5TK20GN-AW2J</b>	5TK20GN-AW2	CH180CFAUL2		<b>5GN□K</b> <b>5GN□S</b>	
	Single-phase 110/115 V	<b>5TK20GN-AW2U</b>		CH140CFAUL2			
	Single-phase 200 V	<b>5TK20GN-CW2J</b>	5TK20GN-CW2	CH45BFAUL			
	Single-phase 220/230 V	<b>5TK20GN-CW2E</b>		CH40BFAUL			
	Single-phase 100 V	<b>5TK20A-AW2J</b>	5TK20A-AW2	CH180CFAUL2	-		
	Single-phase 110/115 V	<b>5TK20A-AW2U</b>		CH140CFAUL2			
	Single-phase 200 V	<b>5TK20A-CW2J</b>	5TK20A-CW2	CH45BFAUL			
	Single-phase 220/230 V	<b>5TK20A-CW2E</b>		CH40BFAUL			

## 4-3 Information about nameplate



## 4-4 Names and functions of parts

The figure shows a view with the cover removed. After connection, be sure to install the cover.



No.	Name	Description
1	POWERLED (green)	This LED will be lit when the AC power supply is input to the power controller.
2	ALARM LED (red)	This LED will blink when an alarm occurs. The ALARM output will become OFF (H level). (→ p.27)
3	Internal torque potentiometer (TORQUE)	This potentiometer is used to set the motor torque. (→ p.21)
4	Torque fine-tuning potentiometer (ADJUST)	This potentiometer is used to fine-tune the variation in motor torque relative to the torque setting. (→ p.26)
5	Sink/source input selector switch	Used for switching the input circuit between sink and source logic modes. (→ p.29)
6	External DC voltage select switch	When external DC voltage is used to set the torque, change the setting of this switch in accordance with the actual external DC voltage to be used. Select either 5 V or 10 V. (→ p.23)
7	Control circuit terminal	Connect the control DC power supply and I/O signal cable. (→ p.13)
8	Main circuit terminal	Connect the AC power supply, motor and capacitor. (→ p.12)

## 4-5 Installing/removing the cover

- **How to remove the cover**

Pull the cover strongly toward you, and the cover will come off.

- **How to install the cover**

1. Insert the two hooks at the bottom of the cover into the corresponding holes in the controller body.
2. Push in the cover by using the two tabs at the top of the cover as guides.  
Push in the cover all the way until you hear a "click"



# 5 Installation

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This chapter explains the installation location and installation methods of the power controller, as well as how to install a load. The installation and wiring methods in compliance with the EMC Directive are also explained.

## 5-1 Location for installation

This power controller is designed and manufactured for installation in equipment. Install it in a well-ventilated place satisfying the following conditions, where the inverter can be inspected easily:

- Inside an enclosure installed indoors
- Operating ambient temperature: 0 to +50 °C (+32 to +122 °F) (non-freezing)
- Operating ambient humidity: 85% or less (non-condensing)
- Area that is free of explosive atmosphere or toxic gas (such as sulfuric gas) or liquid
- Area free from combustibles
- Area not exposed to direct sun
- Area free of excessive amount of dust, iron particles or the like
- Area not subject to splashing water (rain, water droplets), oil (oil droplets) or other liquids
- Area free of excessive salt
- Area not subject to continuous vibration or excessive shocks
- Area free of excessive electromagnetic noise (from welders, power machinery, etc.)
- Area free of radioactive materials, magnetic fields or vacuum
- Altitude of 1000 m (3300 ft.) or less

## 5-2 Installation method

Install the power controller on a DIN rail or secure the controller directly onto the target structure using screws installed through the two mounting holes provided in the controller body.

### ■ Installation on DIN rail

Use a DIN rail 35 mm (1.38 in.) wide to mount the power controller. When removing from DIN rail, pull the DIN lever.

### ■ Using screws

Secure the power controller with two screws (M4: not supplied) through the two mounting holes provided. Tightening torque: 0.7 N·m (6.2 lb-in)

## 5-3 Conformity to the EMC

Effective measures must be taken against the EMI that the motor and power controller may give to adjacent control system equipment, as well as the EMS of the motor and power controller itself, in order to prevent a serious functional impediment in the machinery. The use of the following installation and wiring methods will enable the motor and power controller to be compliant with the EMC.

Oriental Motor conducts EMC testing on its motors and power controllers in accordance with “Example of installation and wiring” on p.11. The user is responsible for ensuring the machine's compliance with the EMC, based on the installation and wiring explained below.



### CAUTION

This equipment is not intended for use in residential environments nor for use on a low-voltage public network supplied in residential premises, and it may not provide adequate protection to radio reception interference in such environments.

### ■ Connecting a mains filter for power supply line

Connect a mains filter in the AC input line to prevent the noise generating in the power controller from irradiating out via the power supply lines.

Use the following product or an equivalent mains filter.

Manufacturer	Model
Schaffner EMC	FN2070-10-06
SOSHIN ELECTRIC CO., LTD	NF2010A-UP

- Install the mains filter at a position as close as possible to the inverter. Also, use cable clamps, etc., to securely affix the input and output cables of the mains filter to the enclosure in order to prevent the cables from separating from the enclosure surface. Use as thick a cable as possible to connect the grounding terminal of the mains filter to a grounding point over the minimum distance.
- Do not wire the AC input cable and the mains filter's output cable in parallel. Doing so may allow the noise in the enclosure to enter the power supply cable via stray capacitance and compromise the effect of the mains filter.

### ■ Connecting surge arrester

Use a surge arrester or equivalent as below.

Manufacturer	Model
SOSHIN ELECTRIC CO., LTD	LT-C12G801WS
OKAYA ELECTRIC INDUSTRIES CO., LTD.	R-C-M-601BQZ-4
PHOENIX CONTACT GmbH & Co. KG	VAL-MS 230 VF ST



When measuring dielectric strength of the equipment, be sure to remove the surge arrester, or the surge arrester may be damaged.

### ■ Grounding methods

To prevent an electric potential difference from generating at a grounding point, ground each of the motor and mains filter over the minimum distance using as thick a cable as possible. Provide a wide, thick and uniform conductive surface at each grounding point.

### ■ Connecting the motor cable

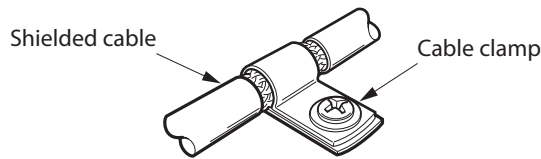
Connect the motor using a cable of 20 m (65.5 ft.) or shorter. For the connection method, refer to “6-3 Connecting the main circuit terminals” on p.16.

### ■ Wiring the control cable

Wire each control cable of the power controller over the minimum distance using a shielded cable. For the applicable cable, refer to “6-4 Connecting the control circuit terminals” on p.17.

## ■ Wiring a shielded cable

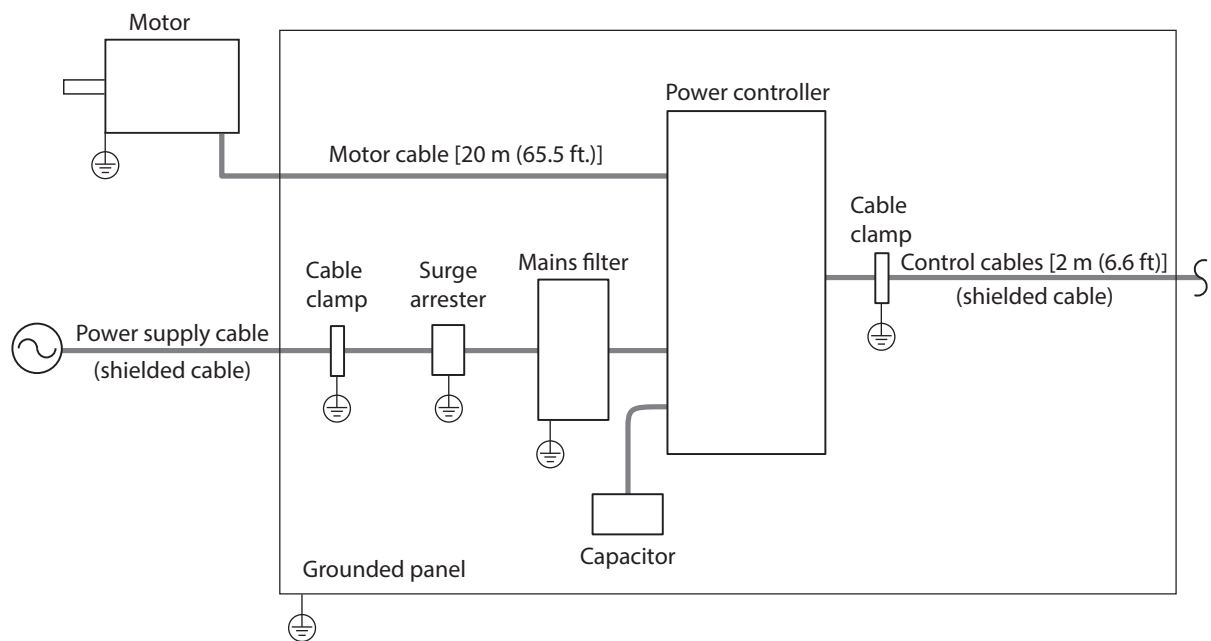
Ground each shielded cable using a metal cable clamp that contacts the entire periphery of the shielded cable. Install the cable clamp at the tip of the shielded cable and connect it to an appropriate grounding point.



## ■ Notes about installation and wiring

- Connect the motor directly to their grounding points so as not to generate difference in grounding electrical potential between the motor/inverter and control system equipment nearby.
- If a relay or electromagnetic switch is used with the inverter, connect a mainsfilter or surge absorber to absorb any surge voltage that may generate from the relay or electromagnetic switch.
- Minimize the wiring length of each cable and do not loop or bundle any extra length.
- Wire the power cables such as the motor cable and power supply cable separately from the control cables, and keep a minimum distance of 100 mm (3.94 in.) between the two sets of cables. Also keep as much distance as possible between the AC input cable and output cable of the mains filter.

## ■ Example of installation and wiring

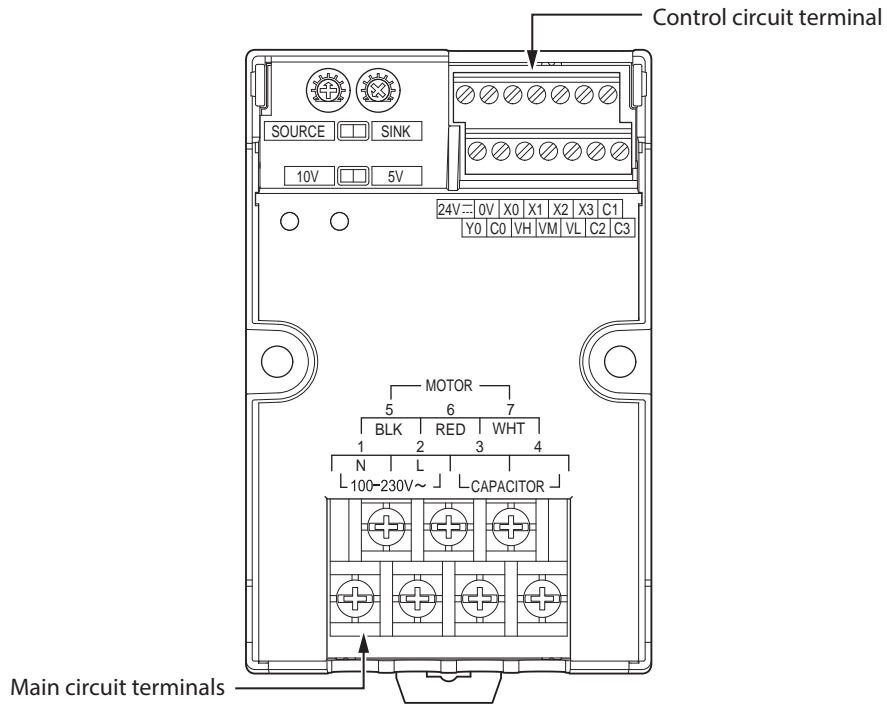


# 6 Connection

This chapter explains the connection method of the power controller, power supply and motor as well as the connection example.

## 6-1 Connection terminals

The figure shows a view with the cover removed. After connection, be sure to install the cover.



### ● Main circuit terminals

Terminal No.	Terminal name	Name	Description
1	N	AC power supply connection terminal	Connect the AC power supply. N: neutral, L: live
2	L		
3	CAPACITOR	Capacitor connection terminal	Connect the capacitor.
4			
5	BLK	Motor connection terminal	Connect the motor. BLK: black, RED: red, WHT: white
6	RED		
7	WHT		

## ● Control circuit terminal

Terminal No.	Name	Description
24V $\overline{\text{---}}$	+DC24 V	Connect the DC power supply (24 V) for control circuit.
0V	0 V	
X0	CW input	Control the rotating direction of the motor and run/stop actions. If both inputs are turned ON simultaneously, the motor will stop.
X1	CCW input	
X2	INT/EXT switching input	Switch between external and internal torque potentiometer.
X3	ALARM RESET input	Clear the alarm condition.
<b>C1</b>	IN-COM0	Sink: 0 V / Source: 24 V (The polarity changes according to whether the sink logic or source logic is selected.)
Y0	ALARM output	Output the alarm signals. Once generated, an alarm will be held until it is reset (26.4 V, 40 mA or less).
C0	OUT-COM	This output remains ON (L level) in a normal condition, and will turn OFF (H level) when an alarm occurs.
VH	VH input	Torque can be set using the external torque potentiometer or external DC voltage.
VM	VM input	
VL	VL input	
C2	IN-COM1 (0 V)	Used in common with 0 V terminal for the power controller control circuit. (Input signal common: 0 V)
C3		Connect these terminals to the GND line of the external power supply when using the source logic.

### Note

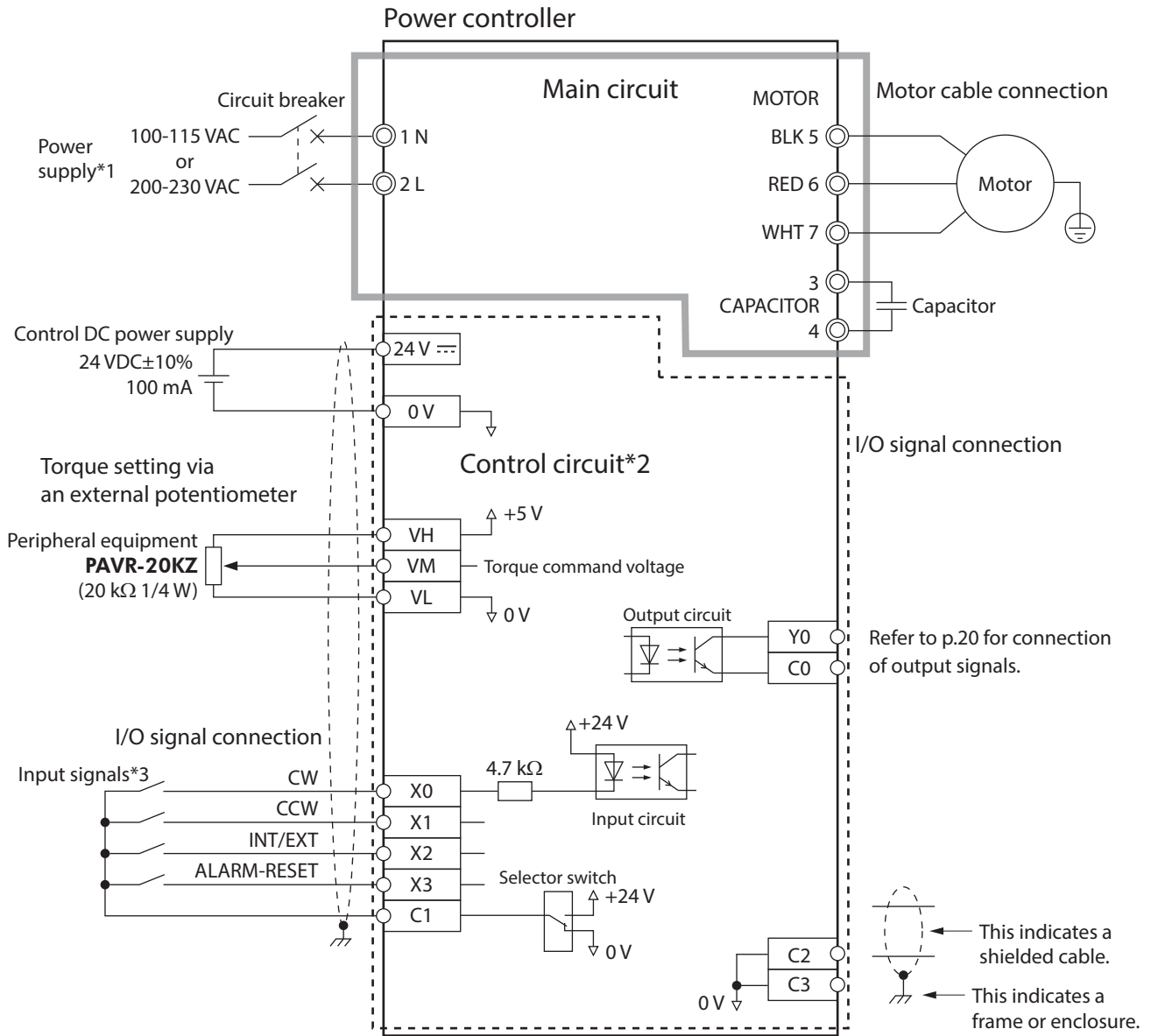
- As for the DC power supply (+24 V) for the control circuit of the power controller, use a power supply with overcurrent protection function, or install an overcurrent protection device (such as a fuse) in the output section. Failure to take these measures may result in fire or equipment damage.
- If the internal power supply is used while the source logic is selected, do not connect anything to the C2 and C3 terminals. If these terminals are shorted due to miswiring, the power controller may be damaged.

## 6-2 Connection example

- Sink logic:**  
**SINK/SOURCE input selector switch is set to the SINK position.**

The connection example explained in this section assumes that the motor is operated using relays and switches.

**An DC power supply (24 VDC) is needed to control the power controller.**

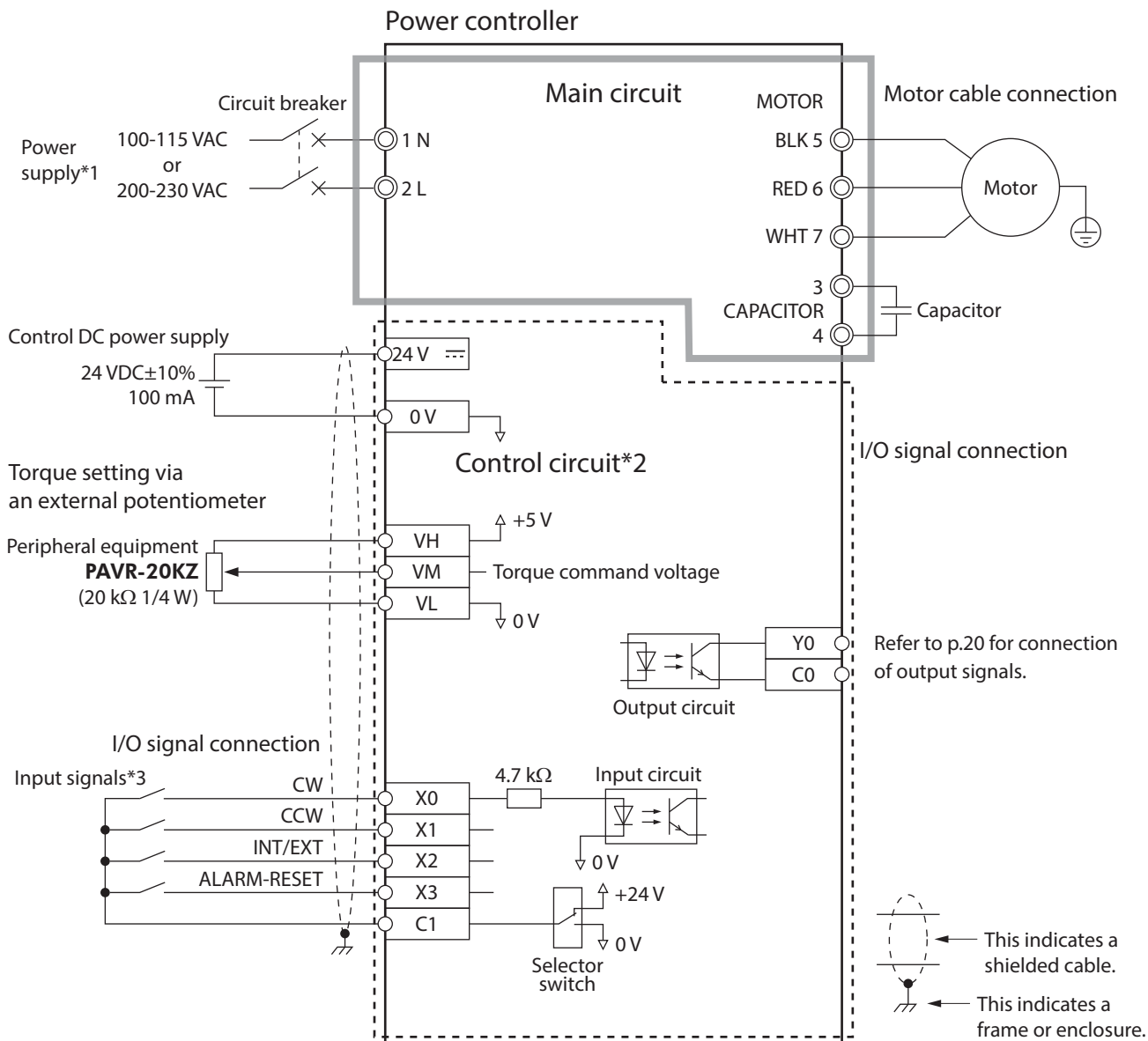


- \*1 Power-supply input for the power controller should be the same as the power supply voltage of the motor.
- \*2 The control circuit is a SELV circuit. It is isolated from dangerous voltages by means of protective insulation based on reinforced insulation. The power supply and other devices connected to the control circuit terminals should be isolated from dangerous voltages by reinforced insulation.
- \*3 The input signals X0 to X3 and C1 are based on sequence connection of mechanical contact or sink transistor type. Note that the mechanical contacts and transistors connected to the input signals X0 to X3 should have a leak current of not more than 1 mA.  
Recommended relay: Contact rated load DC30 V 10 mA

■ **Source logic:**  
**SINK/SOURCE input selector switch is set to the SOURCE position.**

The connection example explained in this section assumes that the motor is operated using relays and switches.

**An DC power supply (24 VDC) is needed to control the power controller.**



\*1 Power-supply input for the power controller should be the same as the power supply voltage of the motor.

\*2 The control circuit is a SELV circuit. It is isolated from dangerous voltages by means of protective isolation based on reinforced insulation. The power supply and other devices connected to the control circuit terminals should be isolated from dangerous voltages by reinforced insulation.

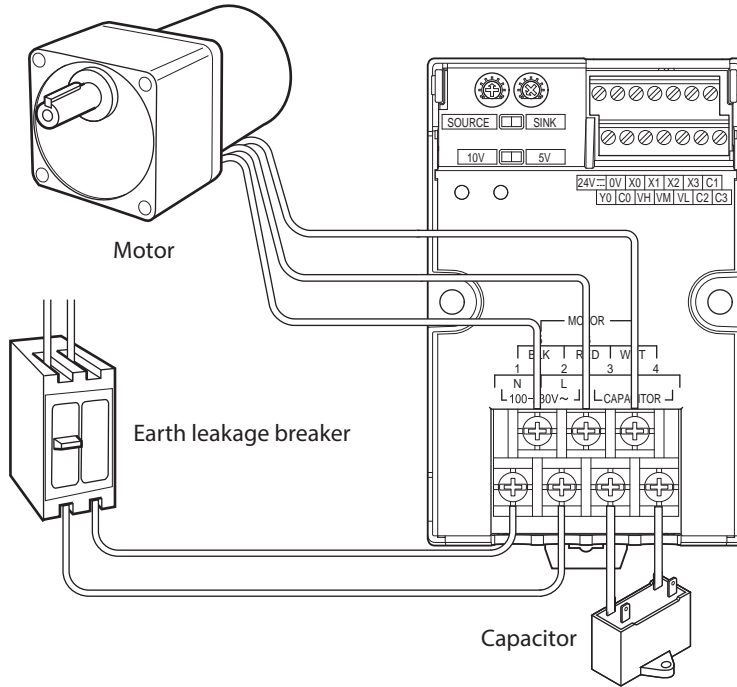
\*3 The input signals X0 to X3 and C1 are based on sequence connection of mechanical contact or source transistor type.

Note that the mechanical contacts and transistors connected to the input signals X0 to X3 should have a leak current of not more than 1 mA.

Recommended relay: Contact rated load DC30 V 10 mA

## 6-3 Connecting the main circuit terminals

Connect the AC power supply, motor and capacitor to the corresponding main circuit terminals using round crimp terminals with insulating cover.

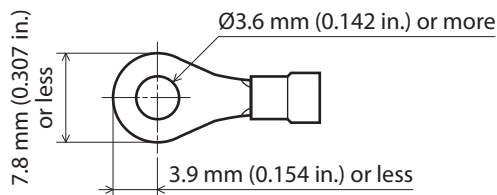


### Terminal thread size and applicable cable size

Position	Terminal thread size	Tightening torque	Applicable cable size *
Power connection terminal and cable	M3.5	0.9 to 1.0 N·m (8.0 to 9.0 lb·in)	AWG18 to 14 (0.75 to 2.0 mm <sup>2</sup> )
Motor connection terminal and cable			AWG20 to 14 (0.5 to 2.0 mm <sup>2</sup> )

\* The cable size specified above is based on an assumed maximum ambient temperature of 60/75 °C (140/167 °F) and use of copper wire.

### Applicable crimp terminal: Round terminal with insulating cover



If your equipment is to be sold as a UL certified product, also use certified crimp terminals and cables.

### Connecting the AC power supply

Connect the neutral side of the power cable to the N terminal, and connect the live side to the L terminal.

**Note** To prevent damage to the product or AC power supply due to miswiring, connect the protective device shown on p.5 to the power line.

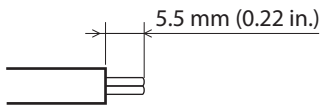
### Connecting the motor

Connect the black, red and white leads on the motor to the BLK, RED and WHT motor terminals on the power controller, respectively. Ground the motor using the motor's protective earth terminal.



## 6-4 Connecting the control circuit terminals

Keep the lengths of cables to 2 m (6.6 ft.) or less and wire them away from the power lines. To allow torque setting via external signals, use a twisted-pair shielded cable, shielded cable, etc.  
Strip the signal cable by 5.5 mm (0.22 in.) from the end.

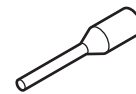


### Terminal thread size and applicable cable size

Terminal thread size	Tightening torque	Applicable cable size
M2	0.17 to 0.28 N·m (1.5 to 2.5 lb-in)	AWG26 to 16 (0.14 to 1.25 mm <sup>2</sup> )

When using crimp terminals, use the following products.

Manufacturer	Part number	Applicable wire size
PHOENIX CONTACT GmbH & Co. KG	AI0.5-6	AWG20 (0.5 mm <sup>2</sup> )
	AI0.75-6	AWG18 (0.75 mm <sup>2</sup> )

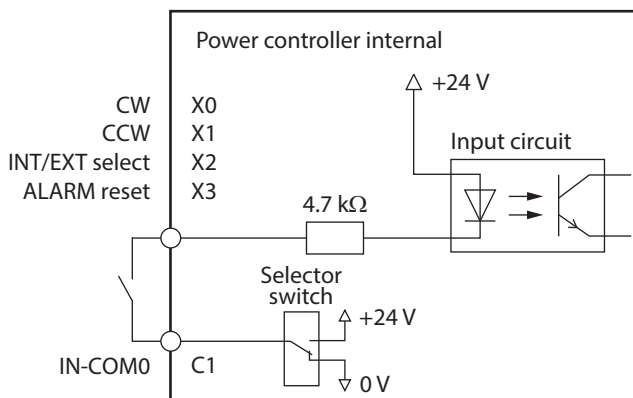


### Input signal circuit

The input signals of this inverter are photo-coupler inputs. All control circuit terminals are isolated from dangerous voltages based on reinforced insulation. When using an external control device, make sure its leak current is 1 mA or less and ON voltage is 1.6 V or less.

The default setting is sink logic. Use the SINK/SOURCE input selector switch to switch between the sink logic and source logic in accordance with the external control device to be used. Refer to p.29 for logic switching, and p.30 for connection example of input circuit.

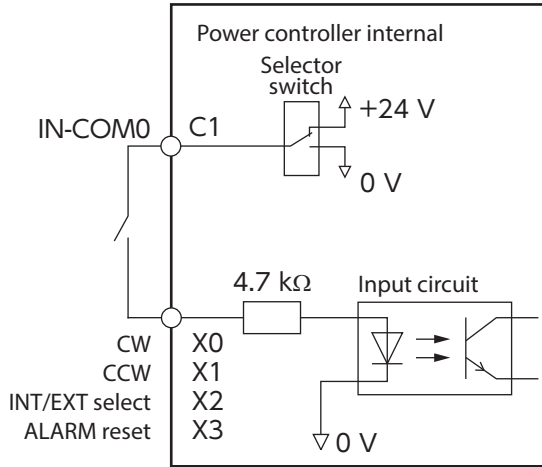
- Sink logic SOURCE  SINK



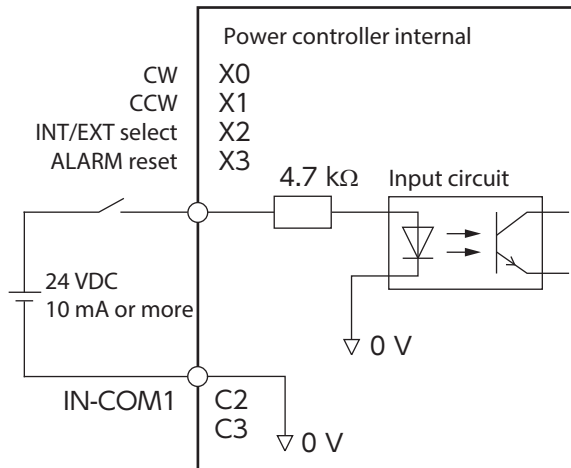
- Source logic SOURCE  SINK

**Note** Do not short C1 terminal and C2 and C3 terminals. The power controller may be damaged.

**Connection example 1: Using an internal power supply**



**Connection example 2: Using an external power supply**

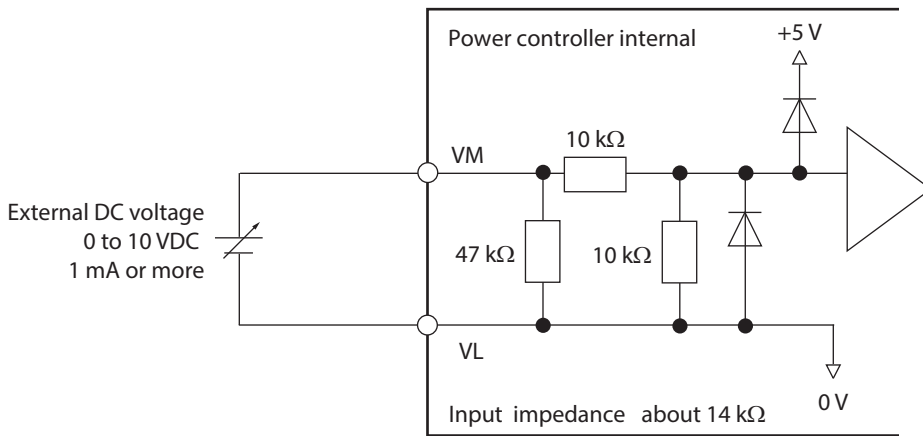


● **Connecting external DC voltage**

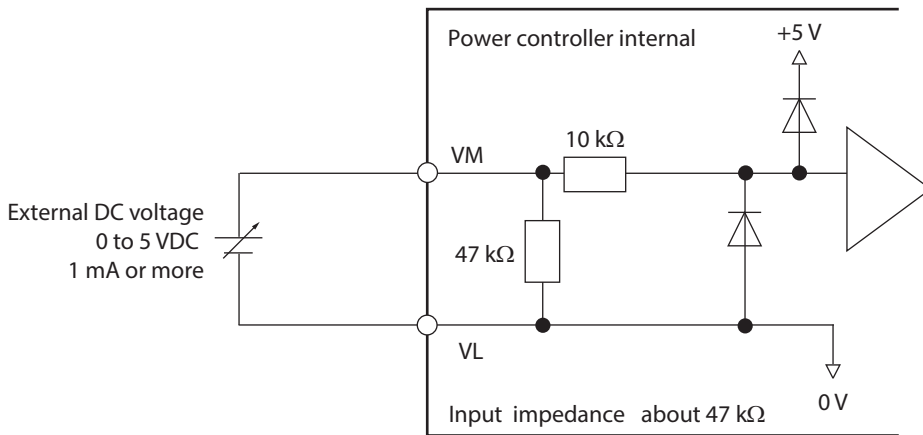
The default setting is 0 to 5 VDC. If the external DC voltage used is in a range of 0 to 10 VDC, set the external voltage selection switch to 10 V (Refer to p.23).

The input impedance (circuit) varies depending on each setting.

**Voltage setting of 0 to 10 VDC**



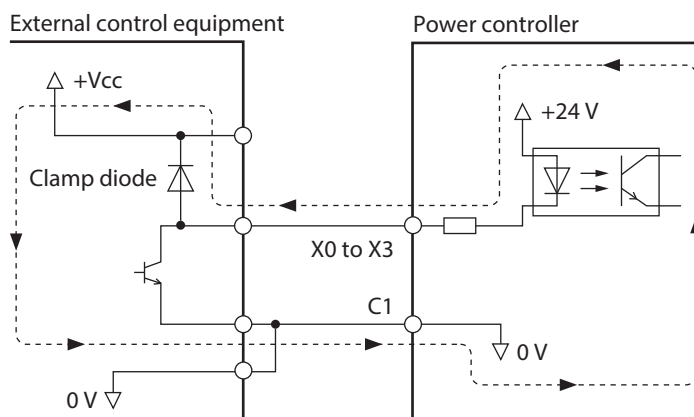
**Voltage setting of 0 to 5 VDC**



■ **Using a external control equipment with a built-in clamp diode**

If input signals are generated according to the sink logic and an external control device with built-in clamp diode is used, a sneak current path may be formed and the motor may operate even when the power to the external control device is cut off, as long as the power controller receives power. The motor may also run when the controller power and inverter power are turned on/off simultaneously, because the power capacity of the controller is different from that of the inverter.

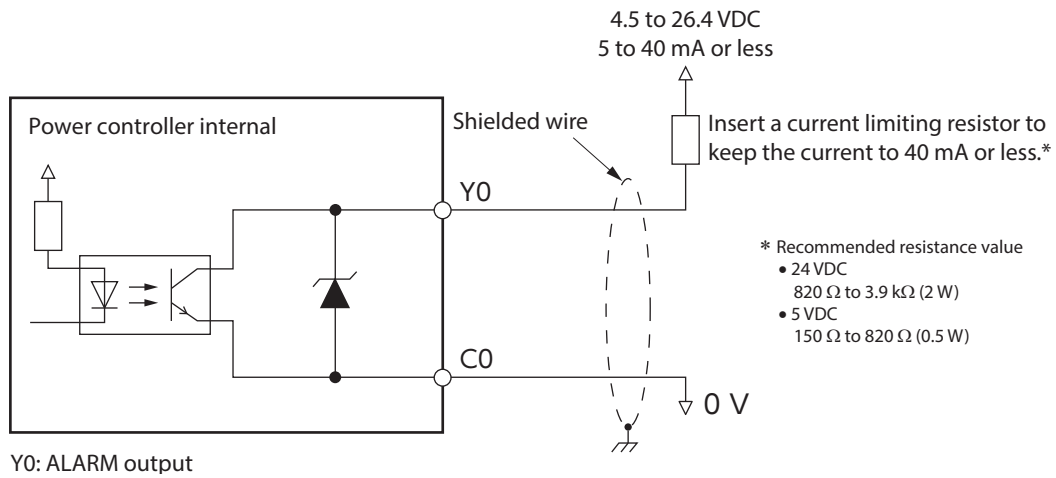
When turning on the power, turn on the external control equipment power first, and then turn on the power controller power. When turning off the power, turn off the power controller power first, and then turn off the external control equipment power.



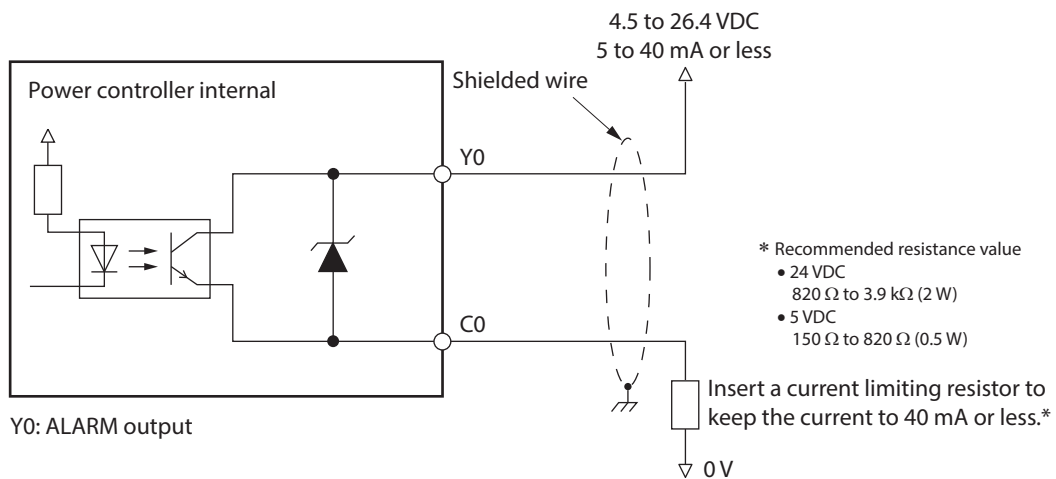
## ■ Output signal circuit

The power controller's alarm output signals are transistor open-collector outputs. The ON voltage of the output circuit is max. 1.6 V. When driving each element using the output signal circuit, give consideration to this ON voltage.

### ● Sink logic

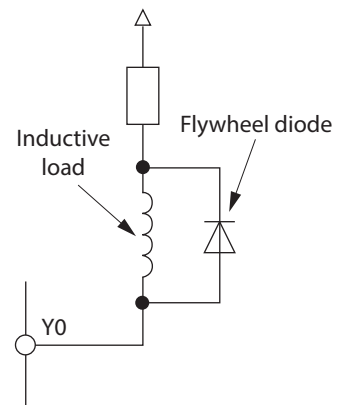


### ● Source logic



### Note

- When connecting a relay (inductive load), etc., to detect alarm outputs, use a relay with built-in flywheel diode, or provide a fly-back voltage control measure based on diode, etc., for the inductive load.
- Be sure to connect a current limiting resistor. If the supply voltage is applied directly to the alarm output signal circuit without going through a power limiting resistor, the power controller will be damaged.



# 7 Operation

This chapter explains the basic operations of the power controller.

## 7-1 Basic operations

The method to set torque using the internal torque potentiometer is explained. For the method to set torque using the external torque potentiometer or external DC voltage, refer to p.22. Turn on the AC power and DC power, input CW or CCW, and then adjust the torque using the internal torque potentiometer. The ALARM LED will illuminate briefly when the DC power is turned on. This is not a malfunction.

### ● Running/stopping the motor and changing the motor direction

Check "7-3 Timing chart" for the action of the motor in response to the input signals or ON-OFF of the power supply.

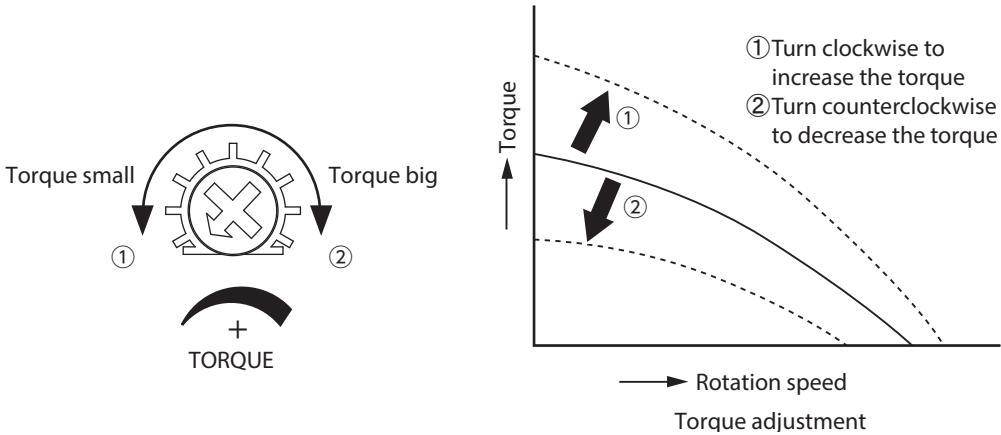
Turn the CW input or CCW input ON to run the motor. Turn the input OFF, and the motor will stop. When the CW input is turned ON, the motor will rotate in the clockwise direction as viewed from the output shaft side of the motor. When the CCW input is turned ON, the motor will rotate in the counterclockwise direction as viewed from the output shaft side of the motor. If the CW input and CCW input are turned ON simultaneously, the motor will stop.

CW input	CCW input	Motor operation
ON	OFF	Operation (forward)
OFF	ON	Operation (reverse)
ON	ON	Stop

The signal state does not represent the voltage level of the signal. Rather, it represents the "ON (energized)" or "OFF (not energized)" state of the internal photocoupler.

### ● Torque adjustment

Turning the internal torque potentiometer in the clockwise direction will increase the torque. Turning it in the counterclockwise direction will decrease the torque. The factory setting is the minimum level (0).



## 7-2 Torque setting using an external potentiometer or external DC voltage

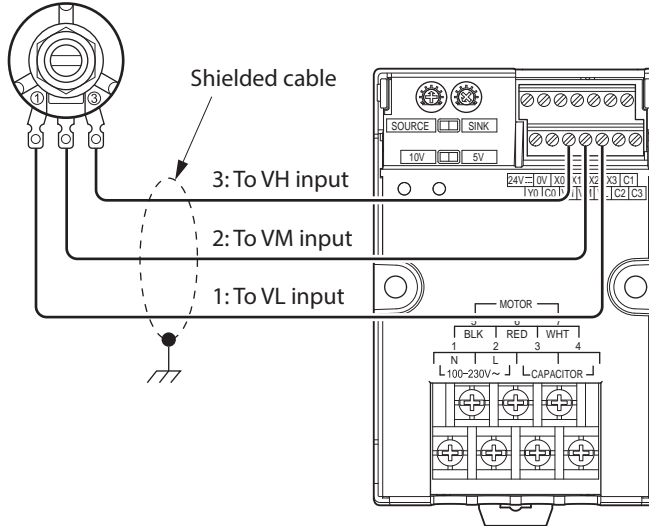
### External torque potentiometer

The method to operate the motor using the external torque potentiometer (**PAVR-20KZ**) (sold separately) is explained. Refer to p.36 for the method to install **PAVR-20KZ**.

Set the external voltage selection switch to 5 V. The factory setting is 5 V.

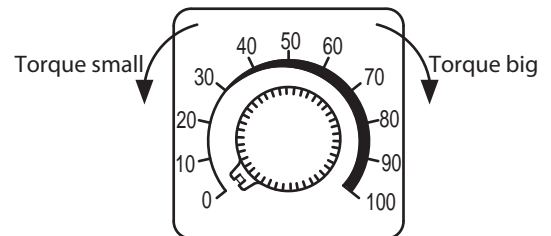
External potentiometer

#### PAVR-20KZ



External torque potentiometer terminal	Power controller terminal
3	VH
2	VM
1	VL

1. Turn on the power.
2. Turn the input signal INT/EXT ON.
3. Turn the CW input or CCW input ON.
4. Adjust the torque using the external torque potentiometer. Turning the external torque potentiometer dial in the clockwise direction will increase the torque. Turning it in the counterclockwise direction will decrease the torque.

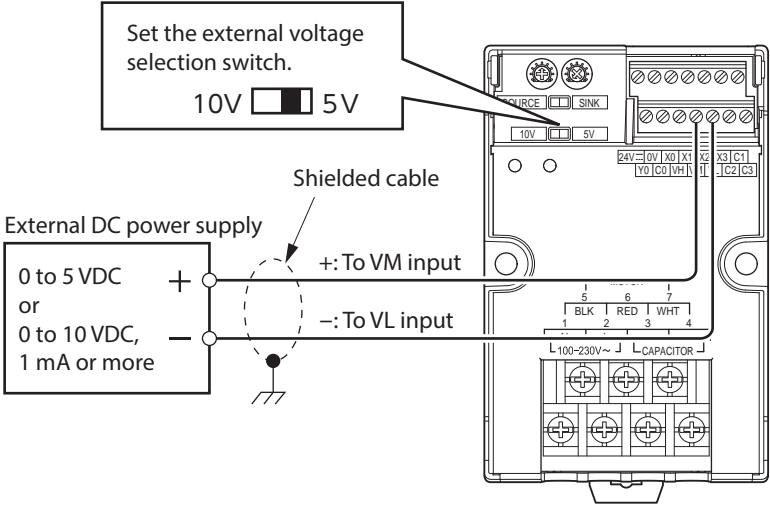


External potentiometer

**Note** Set the external voltage switch to 5 V.

■ External DC voltage

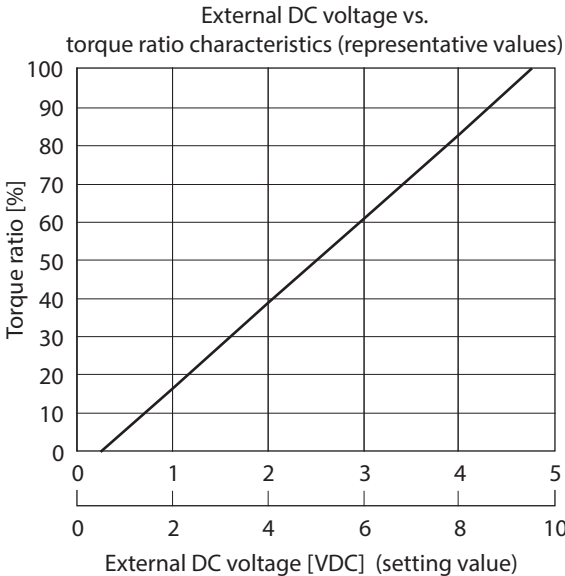
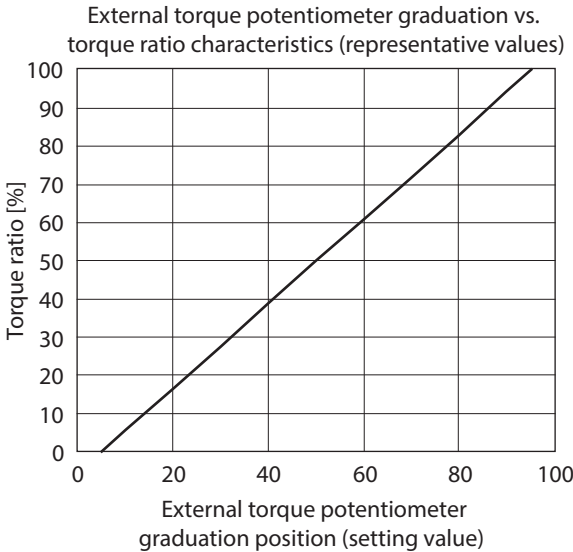
Set the external voltage selection switch on the power controller in accordance with the voltage level (5 or 10 VDC) of the external DC power supply to be used. The factory setting is 5 V.  
 Use a DC power supply (5 or 10 VDC) with its primary and secondary circuits isolated by reinforced insulation.



Signal wire	Power controller terminal
+	VM
-	VL

1. Set the 5/10 V selection switch to the 5 V or 10 V position. (Factory setting: 5 V)
2. Turn on the power.
3. Turn the input signal INT/EXT ON.
4. Turn the CW input or CCW input ON.
5. Adjust the torque using the external DC voltage.  
 Raising the external DC voltage will increase the torque, while lowering it will decrease the torque.

**Note** Do not switch the external voltage select (5 V, 10 V) switch while the controller power is supplied. Be sure to turn off the controller power before setting these switches.

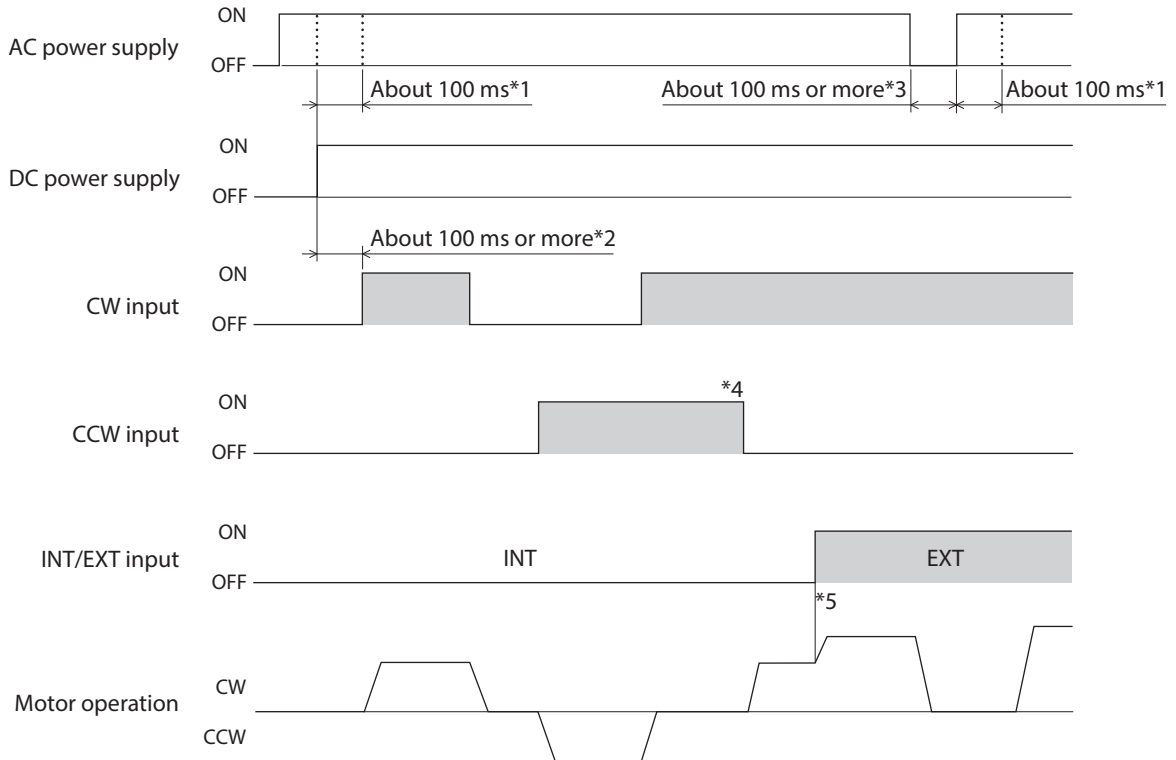


The above characteristics are representative values. Use them only as a reference when setting the torque.

- The torque ratio is set by the external torque potentiometer or external DC voltage, and indicates the percentage of the maximum torque (starting torque) applicable to each setting value. This ratio changes with the motor output and voltage. Refer to the catalog for details.

## 7-3 Timing chart

The rotating direction indicates the direction in which the motor shaft rotates as viewed from the output shaft side of the motor. (CW: Clockwise direction, CCW: Counterclockwise direction) Depending on the gear ratio of the gearhead, the rotating direction of the gear output shaft may become opposite to the direction of the motor. The signal state does not represent the voltage level of the signal. Rather, it represents the "ON (energized)" or "OFF (not energized)" state of the internal photocoupler.



- \*1 When both the AC power and DC power are turned on, the power controller will check the AC power frequency (50 Hz or 60 Hz). If the AC power is turned off while the AC power frequency is being checked, motor operation will become unstable at the next driving. When motor operation is unstable, once turn off the AC power and DC power and turn on again.
- \*2 After the AC power and DC power are supplied, wait at least approximately 100 ms before operating the motor. The AC power or DC power can be turned on in any order.
- \*3 Do not change the AC power frequency once the AC power and DC power have turned on. If the power frequency is changed from the frequency confirmed when both powers were turned on, the power controller may malfunction. When changing the AC power frequency, do so after turning off the AC power (for at least 100 ms).
- \*4 If the CW input and CCW input are turned ON simultaneously, the motor will stop.
- \*5 Immediate two-step torque switching becomes possible by means of using the INT/EXT input signal to switch between the value set with the internal torque potentiometer and one set with the external torque potentiometer.

**Note** Do not turn off the AC power for at least approximately 100 ms after both the AC power and DC power are turned on.

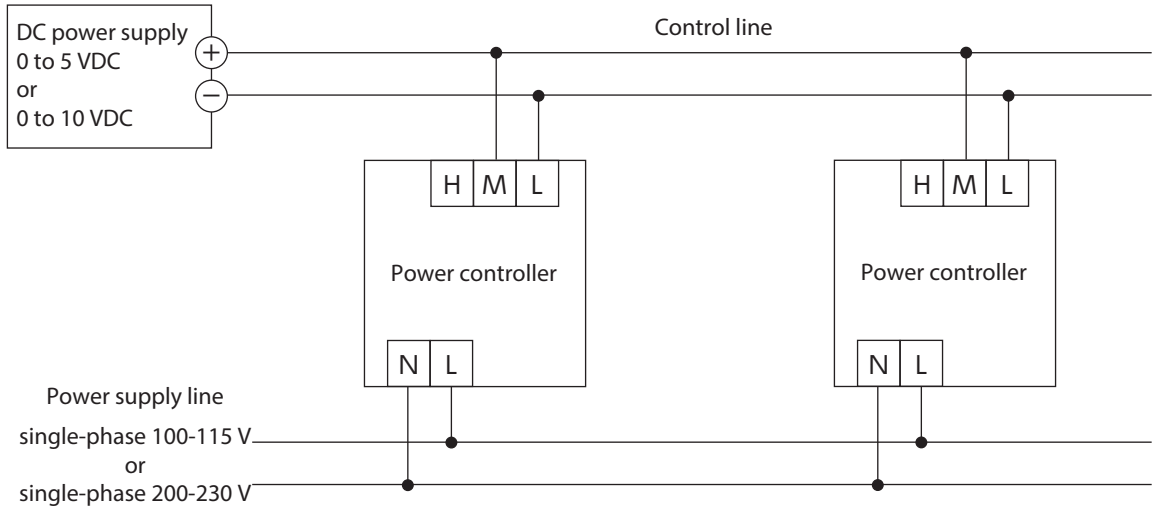


# 7-4 Parallel operation

When two or more motors are to be operated at the same torque, you can do so by using either external DC voltage or the external torque potentiometer.

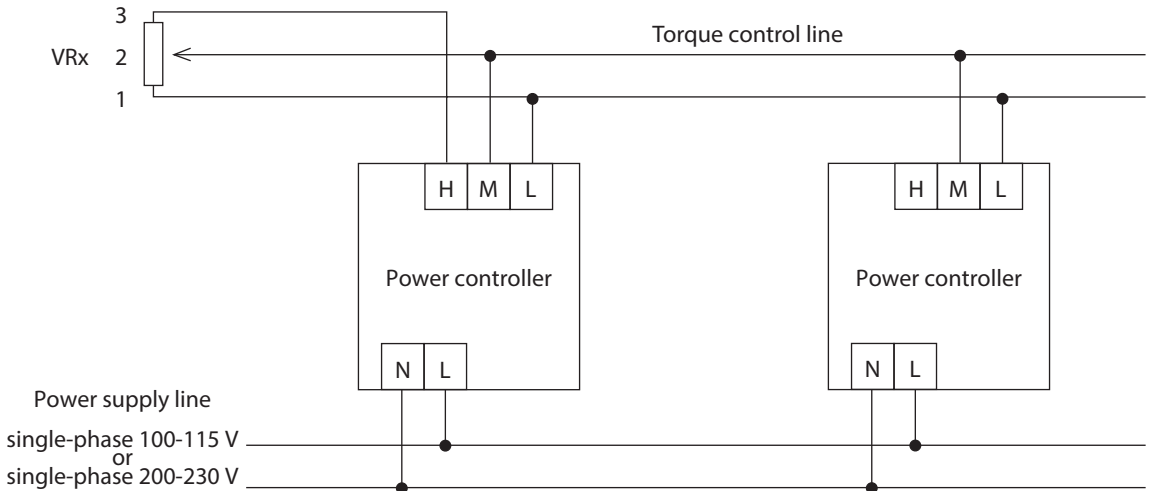
## ■ Using external DC voltage

- Use a DC power supply whose current capacity is equal to or greater than the value calculated by the formula below: Current capacity I when N number of power controllers are used =  $1 \times N$  (mA)  
[Example] If there are two power controllers, the power capacity should be equal to or greater than 2 mA.
- Connect other I/O signals to each power controller.
- Any difference in torque among the motors can be fine-tuned using the torque fine-tuning potentiometer.



## ■ Using the external torque potentiometer

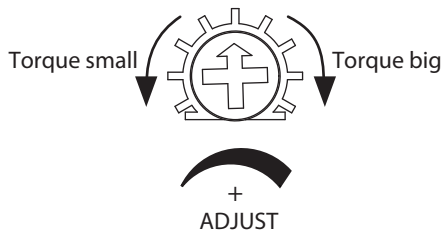
- As shown below, use the power line and torque control line in common and set torque using VRx. Calculate the resistance of the external torque potentiometer as follows:  
Resistance VRx when N number of power controllers are used =  $20/N$  (kΩ),  $N/4$  (W)  
[Example] If there are two power controllers, the resistance should be 10 kΩ, 1/2 W.
- Connect other I/O signals to each power controller.
- Any difference in torque among the motors can be fine-tuned using the torque fine-tuning potentiometer.
- Keep the number of five or less in parallel operation using an external torque potentiometer.



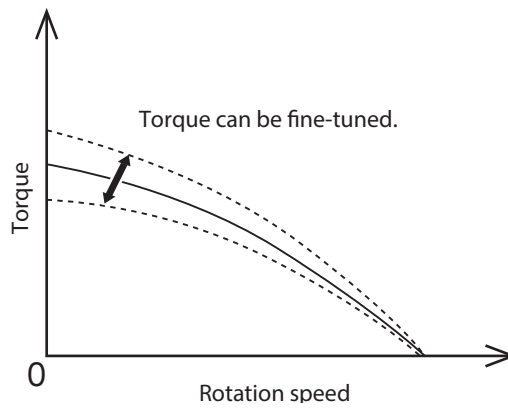
## 7-5 Adjustment using the torque fine-tuning potentiometer

The actual torque generated in response to the torque command varies slightly depending on the individual differences of the power controller, torque motor and capacitor used.

If you want to eliminate this variation, you can do so by fine-tuning the torque using the torque fine-tuning potentiometer (ADJUST). The factory setting is the middle level.



Turn the torque fine-tuning potentiometer to the right to increase the torque, and turn it to the left to decrease the torque.



# 8 Alarm output

## 8-1 Alarm output signal circuit

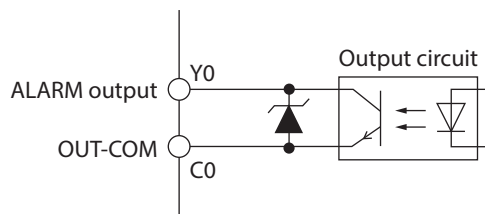
The alarm function monitors the electrical current flowing through the motor in order to detect an actuation of the built-in thermal protector of the motor. This alarm function will actuate in the following conditions:

- The built-in thermal protector of the motor has actuated (become open).
- Improper motor cable connection or wire breakage.

Upon occurrence of either of the above conditions, the alarm output will turn OFF and the ALARM LED will blink (output to the motor will stop).

The ALARM LED will illuminate briefly when the DC power is turned on. This is not a malfunction.

The alarm output signals of this inverter are open-collector outputs. Therefore, an external power supply is needed to operate the output signals. Use an external power supply with a voltage range not exceeding 26.4 V, and connect a limiting resistor appropriate for the power supply voltage so as not to cause the current to exceed 40 mA. No external power supply is required if the output signals are not used. The output circuit terminals are insulated to the reinforced insulation standard for protection against dangerous voltages.



The ALARM output remains ON when the inverter is normal, and turns OFF when an alarm generates (normally closed).

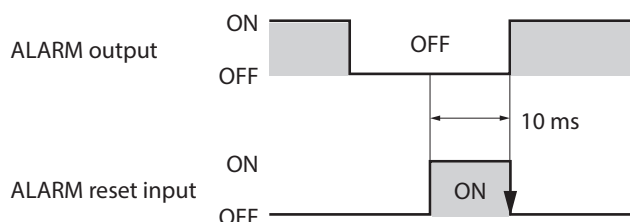
The signal state does not represent the voltage level of the signal. Rather, it represents the “ON (energized)” or “OFF (not energized)” state of the internal photocoupler.



### ● ALARM RESET input

When an alarm is generated, in most cases it will be automatically reset by an appropriate protective function of the power controller.

Turn the CW input and CCW input OFF. After confirming that the motor has stopped completely, remove the cause of the alarm and then turn the alarm reset input ON for at least 10 ms.

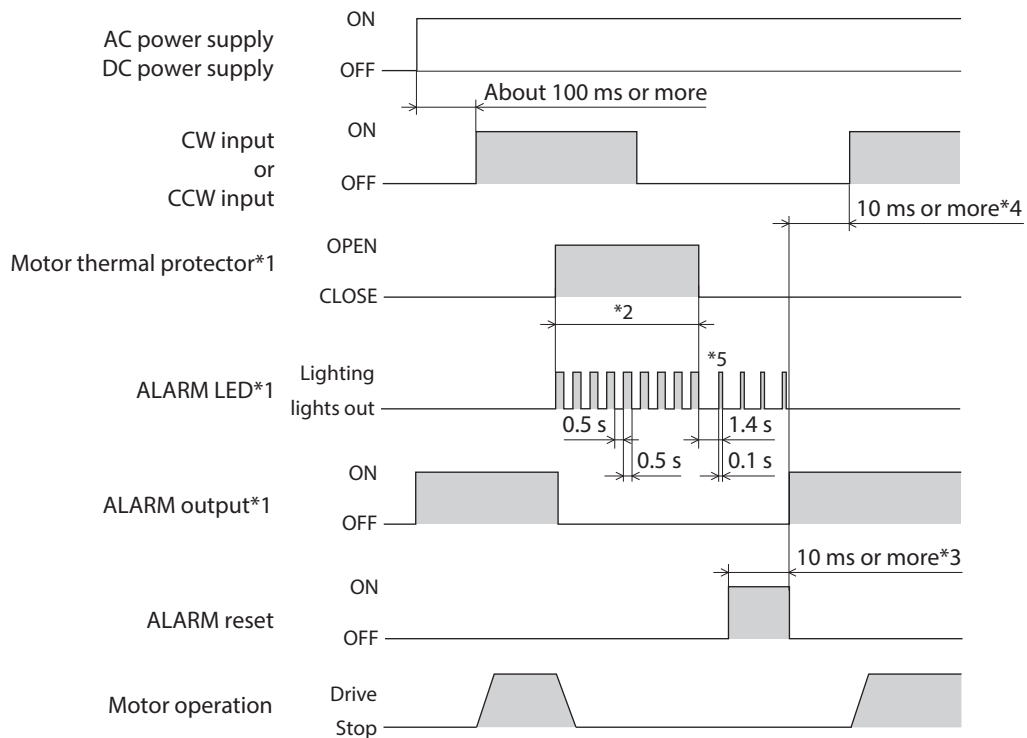


An alarm can also be reset by turning the DC power off and then turning it back on. If this method is used, however, turn OFF the CW input and CCW input first, as you would before inputting the alarm reset signal, before cycling the DC power.



- Always input an alarm reset signal after removing the cause of the alarm.
- Inputting an alarm reset signal while a run signal is input will not reset the alarm. The ALARM RESET input is enabled only while the motor is stopped.

## 8-2 Timing chart

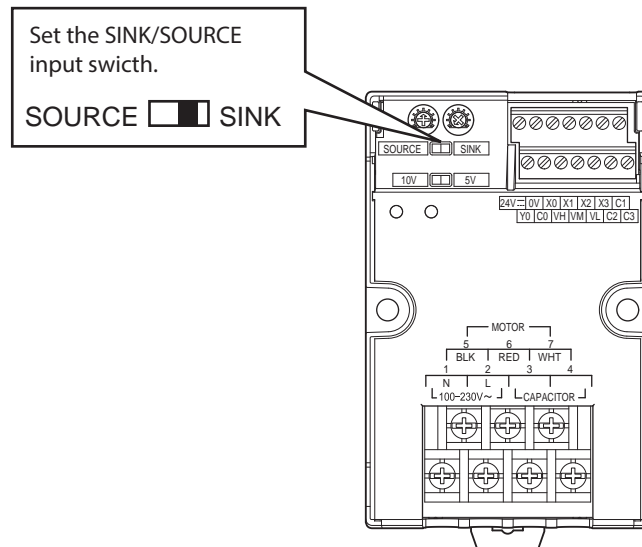


- \*1 When the built-in thermal protector of the motor actuates (becomes open), the alarm output will turn OFF and the ALARM LED will also blink.  
Thermal protector activation range  
Power is turned off ..... 130±5 °C (266±9 °F)  
Power is turned back ..... 3 W 90±15 °C (194±27 °F), 6 to 20 W 85±20 °C (185±36 °F)
- \*2 While the built-in thermal protector of the motor remains actuated (open), the ALARM LED blinks at a short frequency. Once the thermal protector is reset (becomes closed), the blinking frequency will become long.
- \*3 To reset an alarm, do so after turning the CW input or CCW input OFF. The alarm reset input will become effective when the input is reset (OFF), provided that the input has remained ON for at least 10 ms. Alarms cannot be reset while the CW input or CCW input is ON.
- \*4 To restart the motor after resetting an alarm, wait for at least 10 ms and then turn the run command input ON.
- \*5 If an alarm output generates due to actuation (opening) of the built-in thermal protector of the motor, keep the AC power on. This way, the blinking speed of the ALARM LED will slow once the thermal protector has been reset (closed), which shows that thermal protector has been reset.

If the alarm is not reset, the CPU may be experiencing an error. In this case, turn the run command input OFF and then cycle the DC power.

# 9 Switching between sink logic and source logic

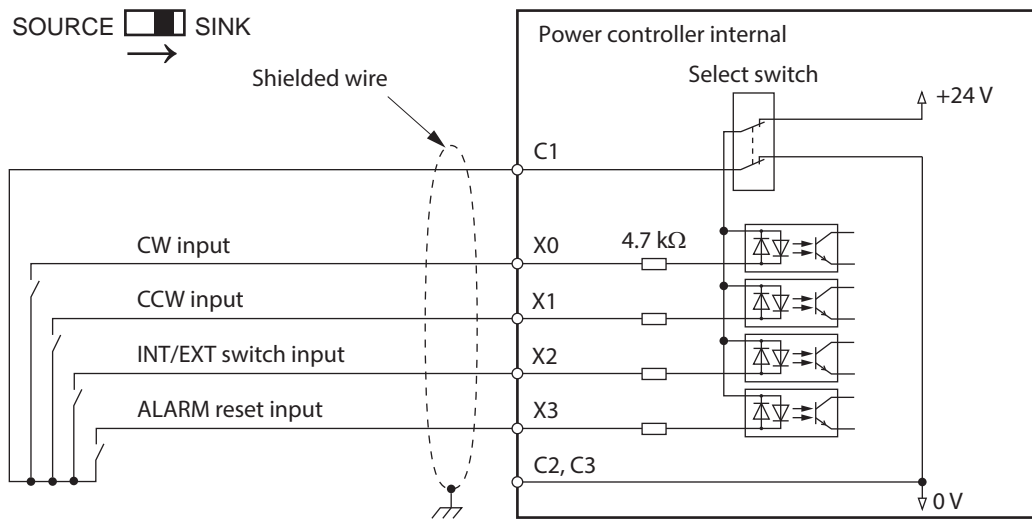
Remove the case cover to access the SINK/SOURCE input selector switch used for changing the input signal circuit. The factory setting is sink logic (SINK).



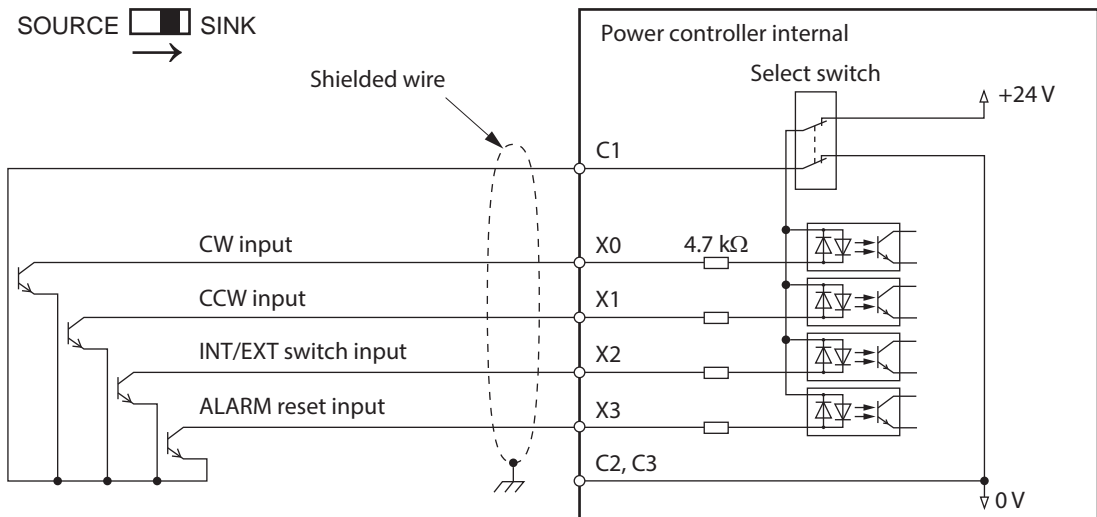
**Note** Do not change the SINK/SOURCE input selector switch while the controller is receiving power. Always change this switch after turning off the controller power.

■ Connection example of input circuit (sink logic)

- When relays and other contact switches are used



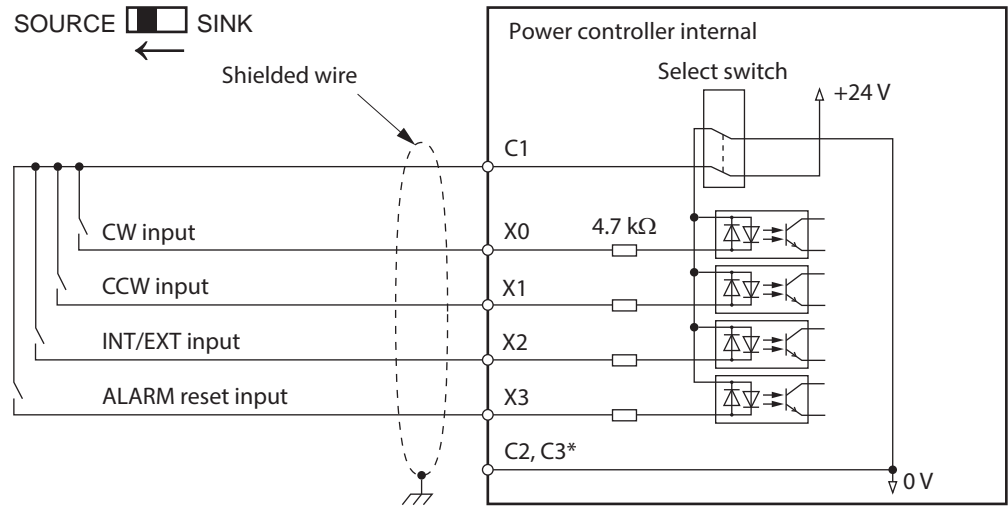
- When transistors and other non-contact switches are used



■ Connection example of input circuit (source logic)

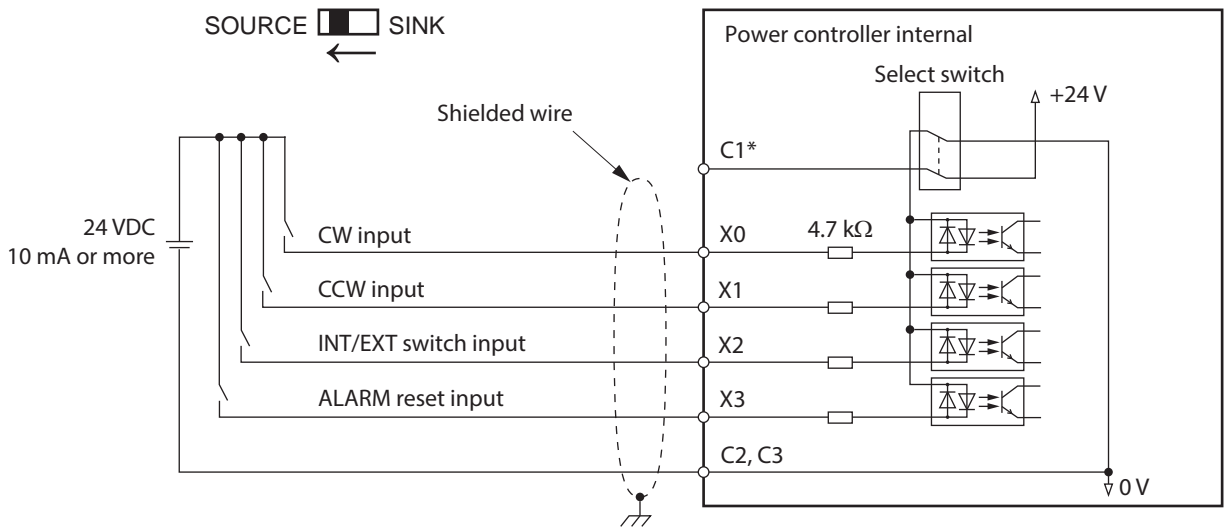
**Note** The C1 terminal is for 24 V, and the C2 and C3 terminals are for 0 V.  
Do not connect the C1 terminal and the C2 terminal, or the C1 terminal and the C3 terminal.

● When relays and other contact switches are used (Using an internal power supply)



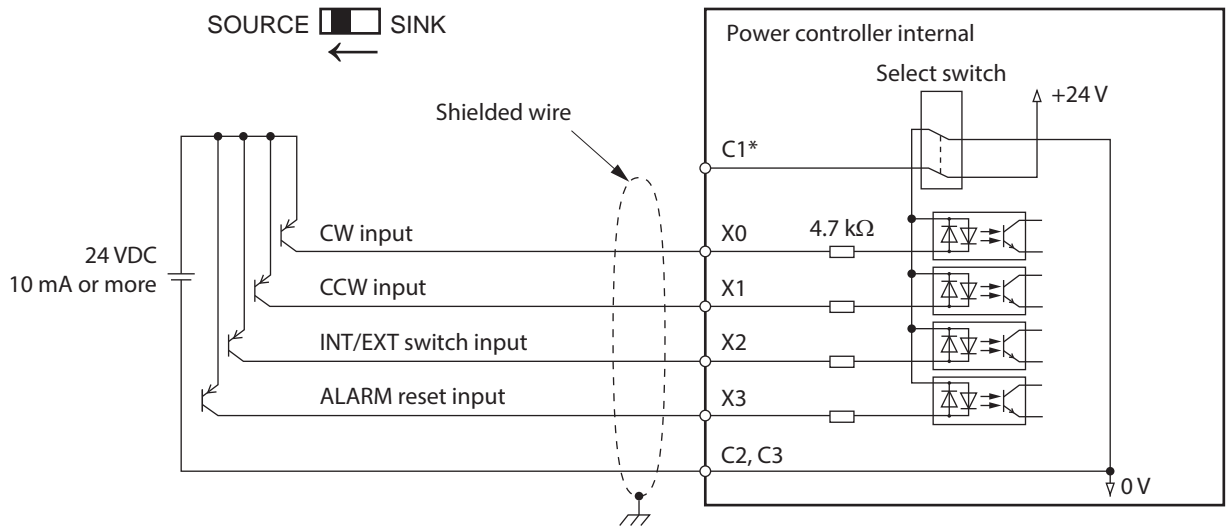
\* Do not connect anything to C2 and C3 terminal.

● When relays and other contact switches are used (Using an external power supply)



\* C1 outputs an internal supply voltage of +24 V. Do not connect anything to this terminal.  
Connect the ground of external power supply to C2 and C3.

● When transistors and other non-contact switches are used



\* C1 outputs an internal supply voltage of +24 V. Do not connect anything to this terminal. Connect the ground of external power supply to C2 and C3.



# 10 Maintenance and inspection

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## 10-1 Inspection

It is recommended that the items listed below be inspected regularly after motor operation. If any abnormality is found, stop using the motor and call our Technical Support Line.



- Do not conduct the insulation resistance measurement or dielectric strength test with the motor and power controller connected. Doing so may cause damage to the product.
- The power controller uses semiconductor elements, so handle it with due care. Electrostatic can damage the power controller.

### ■ Inspection items

- Check if a damage or stress is applied on the cable or the connection part between the cable and power controller is loose.
- Check if the openings in the power controller causes clogging.
- Check if the mounting screws of the power controller as well as screws of the main-circuit connection terminals and control circuit terminals are not loose.
- Check if the power controller generates unusual smells or has foreign objects inside.

## 10-2 Product warranty

Check on the Oriental Motor Website for the product warranty.

## 10-3 Disposal

Dispose the product correctly in accordance with laws and regulations, or instructions of local governments.

# 11 Troubleshooting and remedial actions

An erroneous torque setting or connection may prevent the motor/power controller from operating properly. If proper motor operation cannot be achieved, take an appropriate action by referring to this chapter. If the information provided here does not help, please call our Tech Support Line.

## ■ Troubleshooting

Phenomenon		Likely cause	Remedial action
The motor does not run.	The ALARM LED is not blinking.	Both the CW and CCW inputs are ON.	Turn either the CW input or CCW input ON.
		Both the CW and CCW inputs are OFF.	
		Error in the motor's lead connection.	Check the connection.
		The capacitor is not connected.	
		Wrong input signal line connection.	
		When the product is used in source logic, the C1 and C2 terminals or the C1 and C3 terminals are being short-circuited.	Check the connection.(Refer to p.31.)
	Distortions are being occurred in voltage waveforms of the AC power supply. Or the product is being affected by electrical noise.	Reconsider the power lines or take measures such as using the AC line filter (p.10), and apply a stable power supply voltage.	
	The ALARM LED is blinking.	The built-in thermal protector of the motor has actuated.	Check the operating conditions to see if the motor is used in conditions beyond its specifications.
Motor run is unstable.		The centers of the motor' output shaft and load shaft are not aligned.	Check the connection condition of the motor (gearhead) output shaft and load shaft.
		Electrical noise.	Check the operation by connecting the motor and power controller only. If effect of noise is detected, take appropriate measures such as isolating the motor/controller from noise sources, reviewing the wiring, using a mains filter, and so on. (Refer to p.10.)
The motor rotates in the direction opposite that which is specified.		Wrong motor cable connection.	Check the connection.
		Wrong direction input.	Input the correct direction signal. The motor rotates in the CW direction when the CW input is ON, and in the CCW direction when the CCW input is ON.
		A gearhead whose rotating direction is opposite the direction of the motor is used.	Reverse the direction inputs.

Phenomenon		Likely cause	Remedial action
The alarm reset input does not work.	The ALARM LED continues to blink.	The alarm reset input was turned ON while a run signal was being input.	Turn the alarm reset input ON after turning the CW input or CCW input OFF.
		The alarm reset input has not remained ON for a sufficient period of time, or the input remains ON.	Turn the alarm reset input ON for at least 10 ms, and then turn it OFF.
	The built-in thermal protector of the motor remains actuated (open).	<ul style="list-style-type: none"> <li>• Cool the motor temperature until the thermal protector is reset (becomes closed), or wait for the motor temperature to drop to this level. (Refer to p.28.)</li> <li>• Check the operating conditions to see if the motor is used in conditions beyond its specifications.</li> </ul>	
The ALARM LED is illuminating steadily.	CPU abnormal.	Turn the CW input or CCW input OFF, and then cycle the DC power. If the product does not operate properly after the control DC power supply is cycled, internal circuit damage is suspected. Contact your nearest Oriental Motor sales office.	

# 12 Peripheral equipment (sold separately)

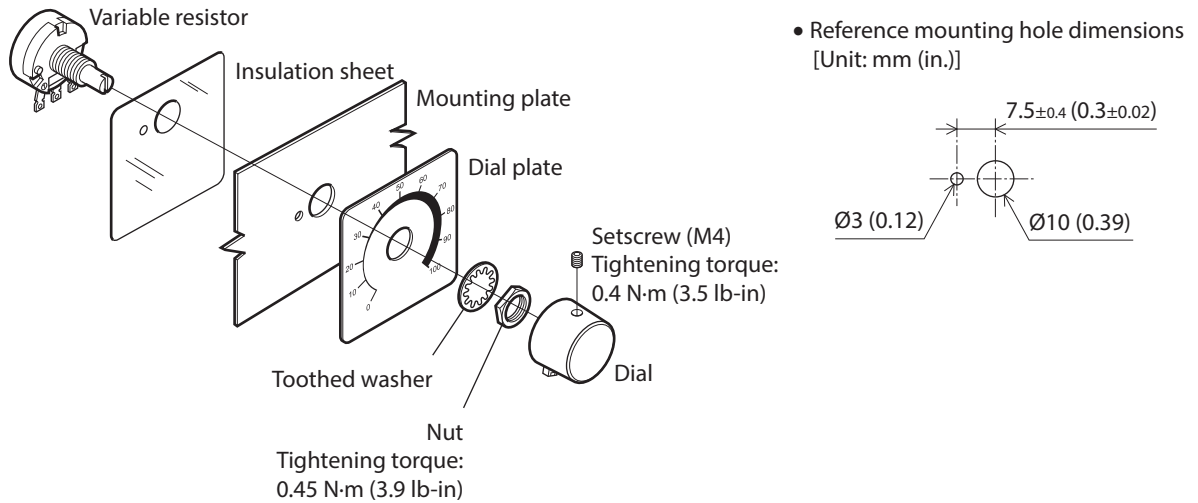
## ■ External torque potentiometer

This external potentiometer consists of a variable resistor, insulation sheet, dial plate and dial.

Model: **PAVR-20KZ**

### ● How to Install the external torque potentiometer PAVR-20KZ

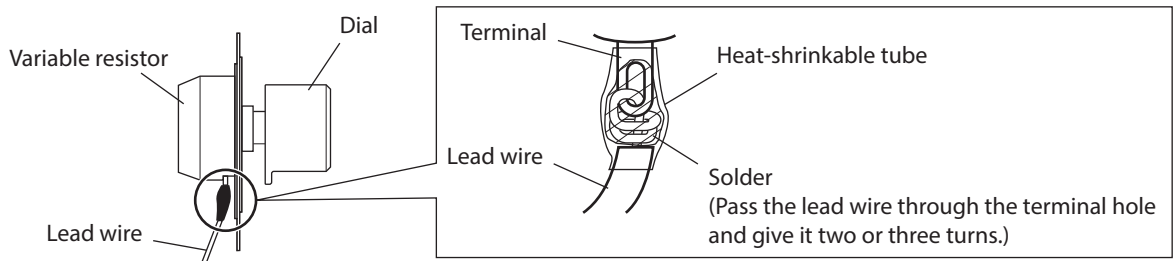
Insert the external potentiometer as shown below.



### ● Soldering the variable resistor terminal

Cover a heat-shrinkable tube over the soldered part to insulate.

Soldering condition: 235 °C (455 °F), less than 5 sec.



# 13 Regulations and standards

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## ■ UL Standards

This product is recognized by UL under the UL Standards.

## ■ CE Marking

This product is affixed with the marks under the following directives.

### ● Low Voltage Directive

#### Installation conditions

Overvoltage category	II
Pollution degree	2
Degree of protection	IP20
Protection against electric shock	Class II equipment

If the overvoltage category III and pollution degree 3 are required for the equipment, install the power controller in an enclosure whose degree of protection is equivalent to IP54 or higher, and supply a rated voltage via the insulation transformer.

- This product cannot be used in IT power distribution systems.
- Isolate the cable for connecting between the motor and the driver, the power supply cable and other drive cables from the signal cables by means of double insulation.

Since the power controller is not equipped with a ground fault protection circuit, consider the following.

- Earth leakage breaker: Conforming to EN or IEC Standards  
Conditional short-circuit current rating I<sub>cc</sub>: 5 kA  
Rated sensitivity current: 30 mA or less

### ● EMC Directive

Refer to "5-3 Conformity to the EMC" on p.10 for details about conformity.

## ■ RoHS Directive

This products do not contain the substances exceeding the restriction values.

## ■ Republic of Korea, Radio Waves Act.

KC Mark is affixed to this product under the Radio Waves Act, the republic of Korea.

# 14 Specifications

## 14-1 Specifications

Check on the Oriental Motor Website for the product specifications.

## 14-2 General specifications

Operating environment	Ambient temperature	0 to +50 °C [+32 to +122 °F] (non-freezing)
	Ambient humidity	85% or less (non-condensing)
	Altitude	Up to 1000 m (3300 ft.) above sea level
	Surrounding atmosphere	No corrosive gas, dust, water or oil. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.
	Vibration	Not subject to continuous vibrations or excessive impact. In conformance with JIS C 60068-2-6 "Sine-wave vibration test method" Frequency range: 10 to 55 Hz Pulsating amplitude: 0.15 mm (0.006 in.) Sweep direction: 3 directions (X, Y, Z) Number of sweeps: 20 times
Storage environment	Ambient temperature	-25 to +70 °C [-13 to +158 °F] (non-freezing)
	Ambient humidity	85% or less (non-condensing)
Shipping environment	Altitude	Up to 3000 m (10000 ft.) above sea level
	Surrounding atmosphere	No corrosive gas, dust, water or oil. Cannot be used in radioactive materials, magnetic field, vacuum or other special environment.
Degree of protection		IP20



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Published in November 2023

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