

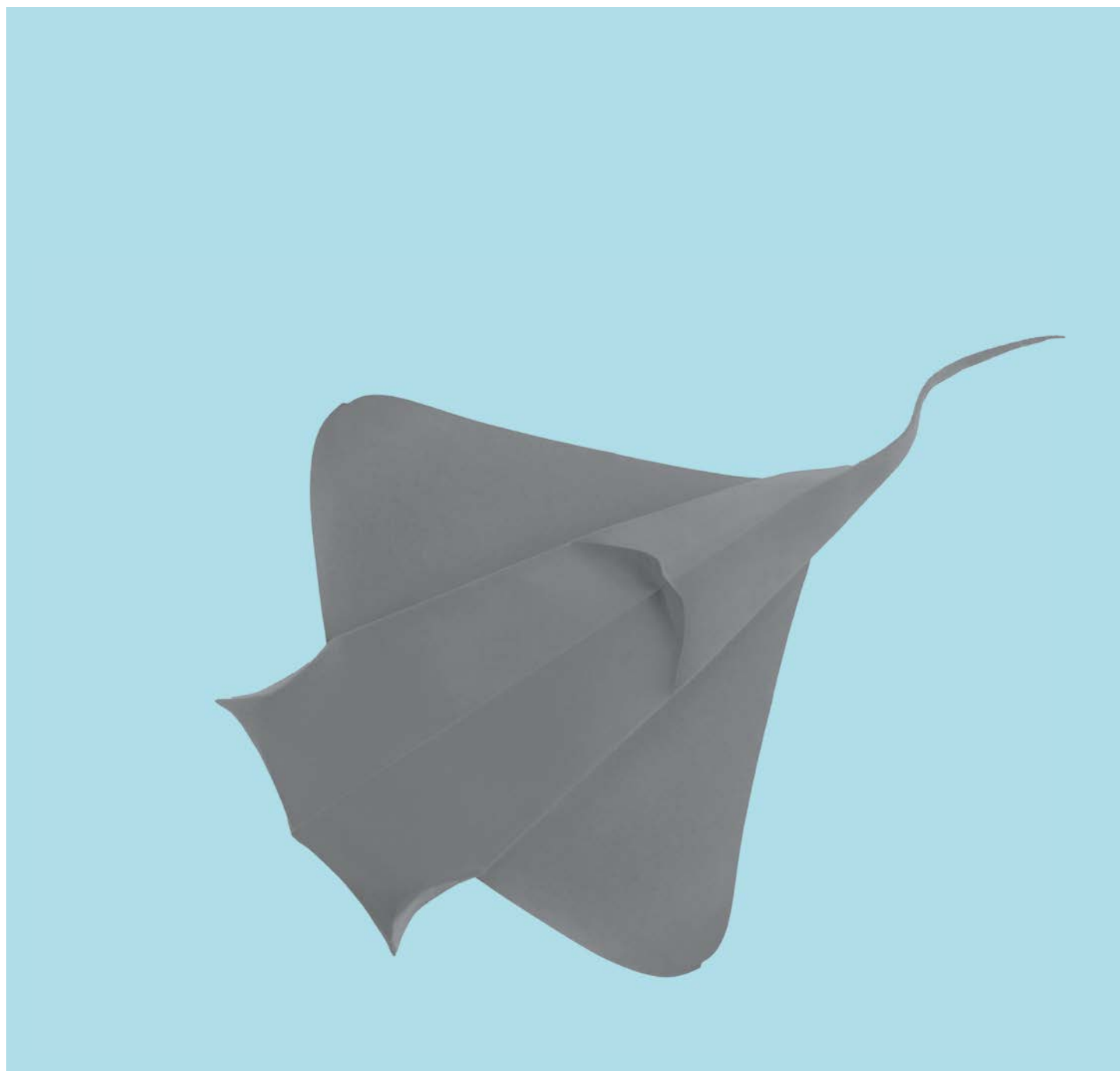
**Orientalmotor**



# New**m**otion

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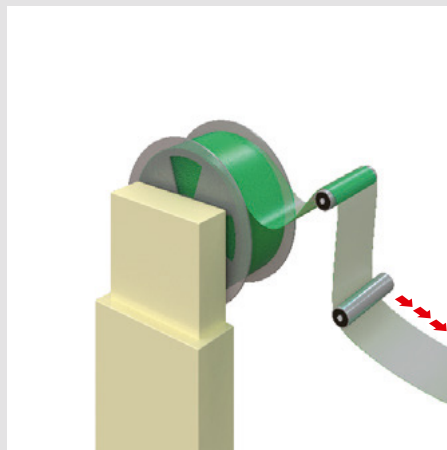


## Tension Control

with motors from Oriental Motor

# Winding and Tensioning of Materials

A common task in the processing industry is the winding and unwinding of reels of material. Mechanical systems for controlling the level of tension applied to the material can be expensive and complex.



Application: Film Winder

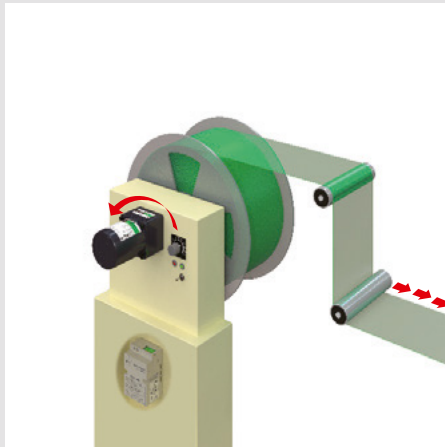
When no tension is applied to the unwind reel the material can be pulled loose, leading to sagging, and potentially uneven amounts of the film being supplied.

# Torque Motors

## in Action

### Solution

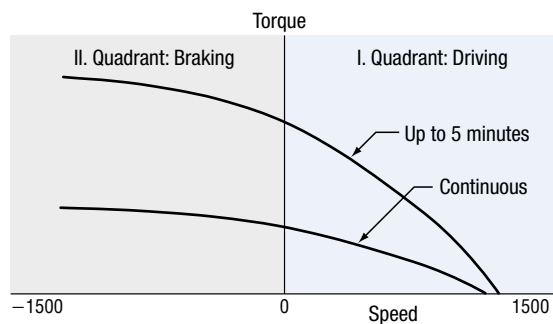
**TM** Series torque motors with power controller



Application: Film Winder

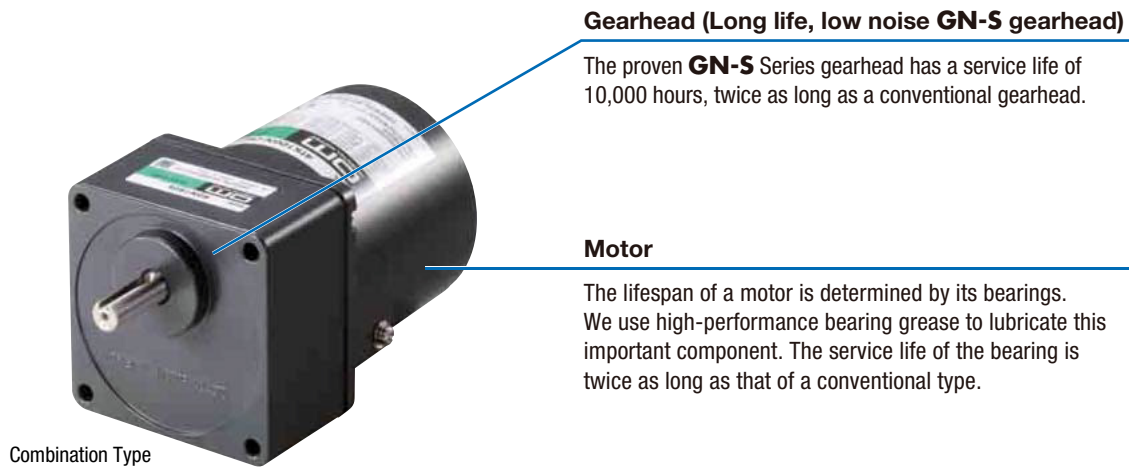
### Torque Motor as a Brake

The motor is set to rotate in the opposite direction to the unwinding direction of the material, allowing it to maintain tension on the material. Keeping the torque in the operational brake quadrant ensures that this tension remains uniform.



# Solution:

## TM Series Torque Motors with Power Controller



### Worldwide Power Supply Voltages

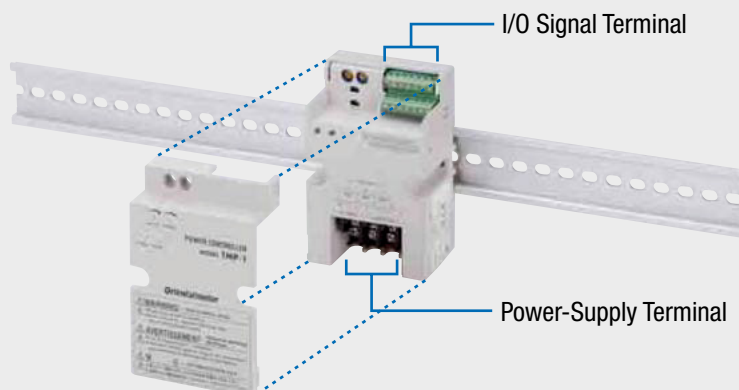
The **TM** Series power controller supports all common international power supply voltages (single-phase 100 to 230 VAC).

### Overview

- **Output Power:** 3 W, 6 W, 10 W, 20 W
- **Type:** Round shaft type, Pinion shaft type
- **Power Supply Voltage:**
  - Single-phase 100 VAC,
  - Single-phase 110/115 VAC,
  - Single-phase 200 VAC,
  - Single-phase 220/230 VAC

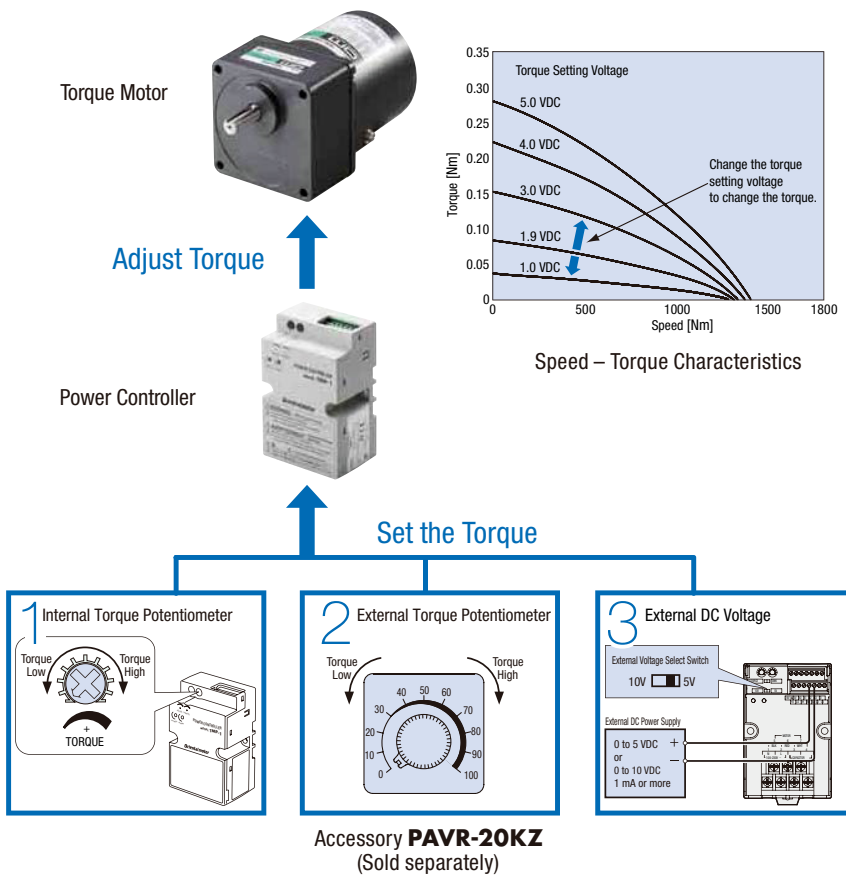
## Simple Wiring, DIN Rail Mountable

The power controller has been designed with separate terminals for the power supply and I/O signals for easy wiring. It can be mounted directly on a mounting plate or to the DIN rail.



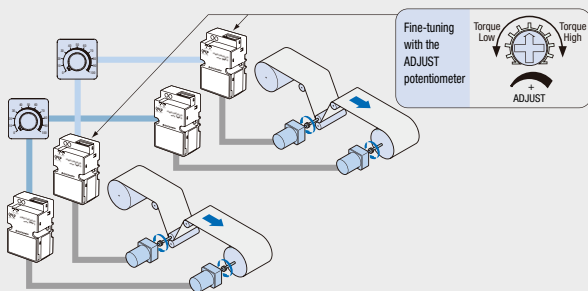
# Simple Torque Setting

## with different Setting Options



### Torque setting options

The torque can be set using one of three methods to suit the application. You can also select 2 different torque values by using a digital input to switch between methods 1 and 2, or 1 and 3.

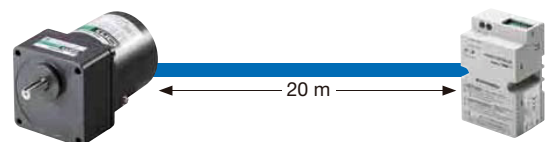


### Torque Fine-Tuning Function

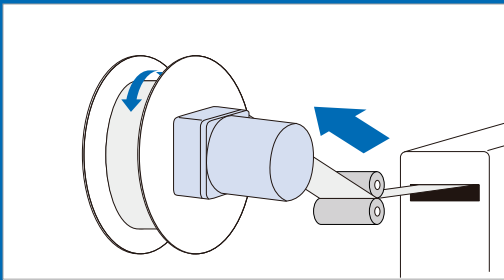
The motor will have some minor variation between the set torque value and the actual torque output by the motor, due to real world variables. The power controller paired with the **TM** Series has a torque fine-tuning potentiometer (**ADJUST** potentiometer) to correct this variation. This means that in an application where several motor-driven machines are run in parallel, the differences between the individual motors can be corrected with ease.

### Distance between Motor and Power Controller

The distance between the motor and power controller can be extended up to 20 m. This is ideal in situations where the motor is installed some distance from the control panel.

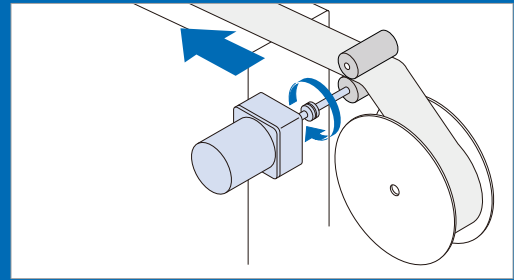


# Outstanding Features of Torque Motors



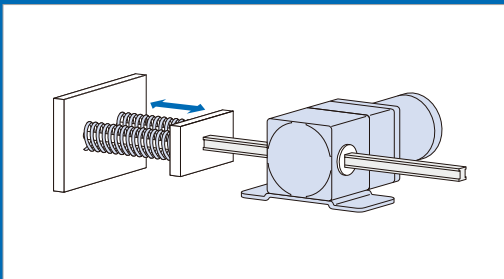
## Winding

The characteristics of a torque motor are ideal for applications where the work is wound at a constant speed and tension.



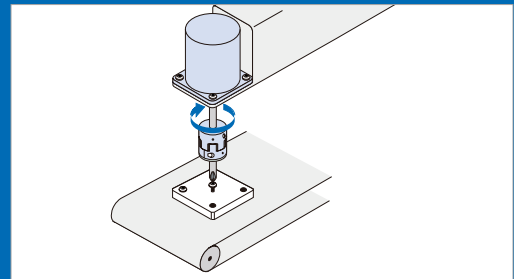
## Tensioning (Brake)

The braking force of a torque motor can be used to tension the material to remove slack as it is wound.



## Push-Motion

As torque motors provide stable torque in a locked state or near-locked operation at low speed, they are suitable for push-motion operation.



## Tightening

Torque motors provide stable torque in a locked state or near-locked operation at low speed, making them suitable for tightening applications, such as tightening a screw.

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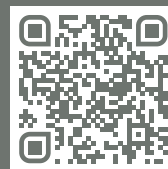
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# ***Orientalmotor***

#### IMPRESSUM

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