Oriental motor





NEW 3-Finger Type 2-Finger Type

Delicate, human-like grip.



An *Ostep* **AZ** Series motor equipped with a battery-free absolute sensor combined with an **EH** Series electric gripper. Its delicate grip, like that of a human hand,

assists in automation and labor-saving.

Compact and Lightweight Gripper

Size: 80.5 mm×36 mm×42.5 mm

Mass: 200 g
The EH3-AZAKH is shown



EH4T-AZAKH

EH4-AZAKH

Differentiating "Light and Gentle" from "Firm and Secure"

Minimum grip force 2 N*1. Maximum grip force 25 N*2.

Current control allows the grip force to be minutely changed and regulated. Appropriately grips loads either gently or firmly, whether delicate or slippery. *1 EH3-AZAKH (reference value)

*2 EH4-AZAKH



The AZ Series Provides a Delicate Grip

A delicate grip is achieved by fine-tuning the grip force in 1% operating current increments and implementing a slow approach to the load.

Please prepare attachments (hooks) separately.



Useful as a Network Compatible End Effector

EtherNet/IP, EtherCAT, and PROFINET compatible drivers are available. It is optimal as an end effector for equipment or robots controlled over a single network.



 Installation Flanges for Robots are Available for Installation on Commercially Available Industrial Robots (Collaborative robots).
 Flanges on the robot side conform to IS09409-1 (JIS B 8436).
 For product details on product, refer to page 22.

Main Compatible Manufacturers Yaskawa Electric Corporation Seiko Epson Corporation



• Comparison of 2-Finger and 3-Finger Types

Туре	2-Finger*1	3-Finger
	Square	Cylinders, complex shapes, spheres
Suitable for Gripping Load Shape		
Moving Range	25 mm	$\begin{array}{c} \hline \\ \hline $
Max. Gripping Force [N]	25	50
Permissible Load [N] (Permissible axial load [N] ^{*2})	5	15
Mass [kg]	0.38	0.38 (with installation cover) / 0.28 (without installation cover)

*1 The values correspond to the specifications for Model 4

*2 For 3-finger type

Basic Performance of the EH Series of Electric Gripper



Compact and Lightweight Reduction

of Load





Applications Using the Electric Gripper's "Delicate Grip"



^{*}Coordinates information monitoring function: This function sends position data to the host system. ●Please prepare attachments (hooks) separately.

Register the Gripper's Operation Program in the Driver to Distribute the Load on the Host System

Applicable Products: Built-in controller type drivers and network compatible drivers (excluding EtherCAT)

The EH Series can register the state of sensors and other external input signals, as well as its own output signals, in the driver with a simple sequence program while in use.

In simple applications, operation is possible with only a START/STOP command.

Real-time Monitoring of the State of the Motor

Actuators equipped with an *Q_STEP* AZ Series, including the EH Series, are able to constantly monitor the state of a motor over a network.

Motor Temperature Monitor

Real-time temperature monitoring is possible, even if the robot is inside a case, etc.

Cumulative Load Monitor

Besides an instantaneous load factor monitor, the load factor in the motor's operating pattern can also be obtained via area and detected as a value. This allows long-term changes in load due to age deterioration and other factors to be understood.

ODO/TRIP Monitor

The cumulative number of rotations can be monitored like with a car's gauges. An information signal can be output when a set threshold is reached. This is useful for maintenance and other applications.







For monitoring details, refer to the AZ Series operating manual.

Dedicated Support Software MEXE02 (Free download)

Operating data editing, parameter setting, and other such basic settings can be easily made on a computer. Simple sequence programs can also be created.



Users love that it is easy to operate even without a background in electrical design!



Intuitive operability

The building while specifie			-
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Teaching is also possible from a computer



Check the signal's input status Also equipped with waveform monitor

Product Line of EH Series

Electric Grippers



ŃĖŤĊ Modbus(RTU)

Mini Driver

More compact and lightweight than box-type driver. Network compatible





For Delicate Operations, We Recommend the EH Series Over a Pneumatic Gripper!

Adjust the Grip Force in 1% Increments

Adjustment with a pneumatic gripper's regulator (pressure reducing valve) is unnecessary. The grip force can be easily and finely adjusted with digital settings.

Adjust the Speed in 0.02 mm/s Increments

Adjustment with a pneumatic gripper's speed controller (speed control valve) is unnecessary. Speed regulation is easy as a result of control with a stepper motor, making gripping possible at low speeds.

Position Monitoring with an Absolute Sensor

Feedback of detailed position information allows for not only grip and transportation, but also the size of the load to be determined.

Adjust the **Traveling Amount** in 0.02 mmIncrements

This gripper utilizes the height of the stepper motor's positioning accuracy. This allows loads of various configurations to be approached.

System Configuration

Combination of Electric Gripper and Built-in Controller Type Driver, or Pulse Input Type Driver with RS-485 Communication

An example of a configuration using I/O control or RS-485 communication is shown below. Electric gripper, driver, and a connection cable/flexible connection cable are ordered separately. • For a pulse input type driver system configuration, please see the 0riental Motor website.



•Example of System Configuration

				Cat	bles
Electric Gripper		Driver			Cable for I/O Signals
	+		+	Connection Cable (1 m)	Connector Type (1 m)
EH4-AZAKH		AZD-KD	'	CC010VZ2F2	CC16D010B-1
۲		۲		۲	0

The system configuration shown above is an example. Other combinations are also available.

 Note

The motor cable and encoder cable from the motor cannot be connected directly to the driver. When connecting to a driver, use a connection cable.

Combination of Electric Gripper and Network Compatible Driver

An example of a configuration using I/O control with an EtherNet/IP-compatible driver or EtherNet/IP is shown below. Electric gripper, driver, and a connection cable/flexible connection cable are ordered separately.



•Example of System Configuration

				Cal	oles
Electric Gripper	+	Driver	+	Connection Cable (1 m)	Cable for I/O Signals General-Purpose Type (1 m)
EH4-AZAKH	1	AZD-KEP	1	CC010VZ2F2	CC16D010B-1
۲				۲	0

• The system configuration shown above is an example. Other combinations are also available. Note

The motor cable and encoder cable from the motor cannot be connected directly to the driver. When connecting to a driver, use a connection cable.

Product Number

Driver

AZD - K D

1 2 3

Elec	tric	Gripp	ber	_			
EH	4	<u> </u>	- <u>A</u>	Z	A	K	н
1	2	3	(4	Ð	5	6	7

1	Series Name	EH: EH Series
2	Product Number	3 : 36 mm (W)×36 mm (H) (Finger side) 4 : 46 mm (W)×46 mm (H) (Finger side)
3	Finger Type	None: 2-Finger Type T : 3-Finger Type
4	Motor	AZ: AZ Series
5	Additional Function	A: Without Additional Function
6	Motor Type	K: DC Power Supply Input
0	Configuration	H: With installation cover None: No installation cover

1	Driver Type	AZD: AZ Series Driver
2	Power Supply Input	K : 24 VDC
3	Product Line	D: Built-in Controller Type X: Pulse Input Type with RS-485 Communication Blank: Pulse Input Type EP: EtherNet/IP Compatible ED: EtherCAT Drive Profile Compatible PN: PROFINET Compatible

1		CC: Cable
2	Length	005:0.5 m 010:1 m 015:1.5 m 020:2 m 025:2.5 m 030:3 m 040:4 m 050:5 m 070:7 m 100:10 m 150:15 m 200:20 m
3	Reference Number	
4	Applicable Model	Z: AZ Series
5	Reference Number	2: Frame Size 20 mm, 28 mm
6	Cable Type	F: Connection Cable R: Flexible Connection Cable
0	Cable Specifications	2: DC Power Supply Input

Connection Cable/Flexible Connection Cable
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CC	050	V	Z	2	<u>F</u>	2
1	2	3	4	5	6	$\overline{\mathcal{O}}$

Product Line

Electric Gripper With Installation Cover



Driver ◇Built-in Controller Type



♦ EtherNet/IP Compatible

Product Name

AZD-KEP

◇For Motor/Encoder





◇Pulse Input Type with RS-485 Communication



♦EtherCAT **Drive Profile Compatible**







Without Installation Cover



◇Pulse Input Type





◇PROFINET Compatible





		\smile
Product Line	Length [m]	Product Name
	0.5	CC005VZ2R2
Flexible Connection Cable	1	CC010VZ2R2
	1.5	CC015VZ2R2
	2	CC020VZ2R2
	2.5	CC025VZ2R2
	3	CC030VZ2R2
	4	CC040VZ2R2
	5	CC050VZ2R2
	7	CC070VZ2R2
	10	CC100VZ2R2
	15	CC150VZ2R2
	20	CC200VZ2R2

Product Line Length [m] Product Name 0.5 CC005VZ2F2 CC010VZ2F2 1 1.5 CC015VZ2F2 CC020VZ2F2 2 2.5 CC025VZ2F2 3 CC030VZ2F2 **Connection Cable** 4 CC040VZ2F2 CC050VZ2F2 5 7 CC070VZ2F2 10 CC100VZ2F2 15 CC150VZ2F2 20 CC200VZ2F2

Connection Cable/Flexible Connection Cable Use a flexible connection cable if the cable will be bent.

Included Items

Electric Gripper

Operating Manual: 1 Copy

Driver

Included Items Type	Connector
Built-in Controller Type Pulse Input Type with RS-485 Communication Pulse Input Type	CN1 Connector (1 pc.) CN4 Connector (1 pc.)
EtherNet/IP Compatible EtherCAT Drive Profile Compatible PROFINET Compatible	CN1 Connector (1 pc.) CN4 Connector (1 pc.) CN7 Connector (1 pc.)

Connection Cable/Flexible Connection Cable

Included Items Type	Operating Manual
Connection Cable	-
Flexible Connection Cable	1 Set

The cables and drivers that can be used with the actuators are common with the *X*_{STEP} **AZ** Series.

The *Aster* **AZ** has a separate catalogue.

When selecting a product, please also use the separate catalog or the mini driver separate catalog.



Explanation of Terminology in Specifications Table

Туре	2-Finger	3-Finger	
Maximum Gripping Force	This is the maximum force used to grip the load.		
Repetitive Positioning Accuracy	A value indicating the degree of error that generates when positioning is performed repeatedly to the same position in the same direction (measured at a constant temperature and under a constant load).	-	
Backlash	This is the play of the finger when the motor shaft is fixed.	-	
Stroke	This is the maximum distance that the finger can open or close.	-	
Gripping Diameter	-	This is the diameter of the load that can be gripped.	
Gear Ratio	-	This is the ratio of the rotation speed between the input speed from the motor and rotational speed of the finger.	
Maximum Speed	This is the maximum speed that the fingers can open or close.		
Maximum Acceleration	This is the maximum acceleration at which the fingers can open or close.		
Push-Motion Speed	This is the operating speed for push-motion operation (gripping operation)		
Minimum Traveling Amount	This is the factory setting for the traveling amount per 1 pulse.	-	
Permissible Load	This is the permissible external force.	-	
Static Permissible Moment	This is the permissible moment during gripping operation.	-	
Permissible Axial Load	-	This is the permissible load that can be applied in the finger's axial direction.	
Permissible Radial Load	-	This is the permissible load that can be applied perpendicular to the finger.	

Load Moment Formula





• Correlation between radial load and gripping position (reference value)



Specifications

2-Finger Type

Actuator Product Name		EH3-AZAKH	EH4-AZAKH
Motor (AZ Series)		AZM14	AZM24
Maximum Grip Force [N]		7	25
Repetitive Positioning Accuracy [mm]	each side	±0.02	±0.02
Backlash [mm]	each side	0.2	0.1
Stroka [mm]	both sides	15	25
Suoke [mm]	each side	7.5	12.5
Max Speed [mm/a]	both sides	156	156
Max. Speeu [IIIII/S]	each side	78	78
Maximum Appalaration [m/o ²]	both sides	20	20
Maximum Acceleration [m/s-]	each side	10	10
Buch Speed [mm/o]	both sides	20	20
Fusii Speeu [iiiii/s]	each side	10	10
Minimum Trougl Amount [mm]	both sides	0.02	0.02
	each side	0.01	0.01
Permissible Load [N]		2	5
Static Permissible Moment [Nm]*		Mp: 0.7 My: 0.2 Mr: 0.2	Mp: 1.2 My: 0.12 Mr: 0.4

*The static permissible moment at the finger end. The load, attachment mass, grip force (including impact load), etc. should be considered when using.

Note

• The actual load mass that can be transported varies greatly depending on the attachment, the friction coefficient of the load, and the acceleration. Use it with a sufficient margin, with an upper limit of 1/10 of the grip force.

3-Finger Type

Actuator Draduct Namo	With Installation Cover	EH4T-AZAKH
Actuator Product Name	Without Installation Cover	EH4T-AZAK
Equipped Motor (AZ Series)		AZM24
Gear Ratio		5
Maximum Gripping Force [N]		50
Gripping Diameter [mm]*1*2	Grips the outside diameter of the object to be gripped	φ2 - φ24
	Grips the inner diameter of the object to be gripped	φ14 - φ36
Max. Speed [r/min]*3		1200
Push-Motion Speed [r/min]*3		12
Permissible Axial Load [N]		15
Permissible Radial Load [N]*4		15

*1 This value takes into account a clearance of approximately 0.5 mm (min. value) relative to the diameter (D) of the object to be gripped.

*2 When the attachment diameter (d) is $\varphi 6$ mm.

*3 This is the finger speed.

*4 This is the value 10 mm from the attachment installation surface. This is the sum of the mass of the load and the attachment and the gripping force (includes shock load).

Note

The actual mass of the load that can be transported varies greatly depending on the attachment, friction coefficient of the load, acceleration, and other factors.

Use 1/10 of the gripping force as the upper limit and allow sufficient margin.

Depending on the design of the object to be gripped and the attachment, the gripping force may exceed the maximum gripping force.

If the product is used under these conditions, it may be damaged.

If the maximum gripping force is exceeded, adjust the running current to reduce the actual gripping force to less than the maximum gripping force.

Relationship between Push Force (Grip Force) and Current

The gripping movement of the electric gripper depends on the push-motion operation. The push force (grip force) is set by the operating current of the motor.

Actual Push Force (Grip force)

The push force (grip force) and current values are shown below as a reference. Check it on the actual assembled equipment.





Set the grip force during push-motion operation to 7 N or less

EH4-AZAKH



Relationship between Push Force (Gripping Force) and Current

The gripping movement of the electric gripper is performed with push-motion operation. The push force (gripping force) is set by the operating current.

3-Finger Type Push Force (Gripping force) Reference Values

• Set the operation speed during push-motion operation to 10 mm/s or less (single side).

Reference values for the outer diameter (or inner diameter) of the gripped object, attachment diameter and gripping force at each operating current are shown below. Check the actual push force (gripping force) using the equipment.

The gripping force of the 3-finger type varies depending on the size of the load to be gripped.





- F: Gripping force [N]
- *d*: Attachment diameter [mm] *D*: Outer diameter (or inner diameter) of gripped object [mm]

• Relationship between Gripped Object, Attachment Diameter and Push Force (Gripping force) [Reference Value]





When gripping the outer diameter of the gripped object. D+d: Pitch circle diameter [mm]

When gripping the inner diameter of the gripped object. D-d: Pitch circle diameter [mm]

2 Grip

\bigcirc Gripping Force and Gripping Diameter Formulas

The gripping force can be calculated using the formula shown below.

Because the gripping force varies with the diameter of the object to be gripped, adjust the gripping force according to the size, mass, and strength of the object.





F: Gripping force [N] d: Attachment diameter [mm] D: Outer diameter (or inner diameter) of the object to be gripped [mm]



 $\label{eq:response} \begin{array}{l} \mbox{Finger operation} \\ R: \mbox{Attachment's rotation radius [mm] (=6.4)} \\ \theta: \mbox{Finger's rotation angle[°]} \end{array}$

Gripping force formula



• Gripping diameter formula

• When gripping the outer diameter of the object to be gripped

 $D=2\times\sqrt{(9.05+r\times\cos\theta)^2+(r\times\sin\theta)^2}-d$

When gripping the inner diameter of the object to be gripped

 $D = 2 \times \sqrt{(9.05 + r \times \cos\theta)^2 + (r \times \sin\theta)^2} + d$

Driver Specifications

Product Name		AZD-KD, AZD-KX, AZD-K AZD-KEP, AZD-KED, AZD-KPN			
	Input Voltago	EH3			
Main Power	iliput voltage	EH4	0.5 A 0.4 A		
Supply	Input Current	EH3			
	Input Guiterit	EH4	1.6 A	1.6 A	
Control Power	Input Voltage		_	24 VDC±5%	
Supply	Input Current		_	0.15 A	

General Specifications

		Electric Gripper	Driver	
Thermal Class		130 (B)	130 (B) –	
100 MΩ or more when a 500 VDC megger is app Insulation Resistance following places: • Between the case and motor windings		100 $M\Omega$ or more when a 500 VDC megger is applied between the following places: \cdot Between the case and motor windings	 100 MΩ or more when a 500 VDC megger is applied between the following places: Between the protective earth terminal and the power supply terminal 	
Dielectric Strength	Sufficient to withstand the following for 1 minute: • Between the case and motor windings: 0.5 kVAC, 50 Hz or 60 Hz		-	
Operating Environment (In operation)	Ambient Temperature	0 to +40°C (Non-freezing)*	0 to +50°C (Non-freezing)	
	Ambient Humidity	85% or less (Non-condensing)		
	Atmosphere	Use in an area without corrosive gases and dust. The product should not be exposed to water, oil or other liquids.		
Degree of Protection		- IP10		

* Based on Oriental Motor's internal measurement conditions

Note

Disconnect the motor and driver when taking an insulation resistance measurement or performing a dielectric voltage withstand test. Also, do not perform these tests on the absolute sensor part of the motor.

Travel Direction

The default factory setting for direction of travel is as follows:

2-Finger Type



3-Finger Type

Traveling Direction	Traveling Direction	Traveling Direction
Travels to inner side (Closes) – Side (CCW)	Home (Open)	Travels to inner side (Closes) + Side (CW)

Dimensions (Unit: mm)

2-Finger Type With Installation Cover





• The ______ shaded areas are moving parts.

3-Finger Type

 \diamondsuit With Mounting Cover

Product Name	Mass [kg]
EH4T-AZAKH	0.38



\diamondsuit Without Mounting Cover



Peripheral Equipment

Installation Flange for Robots

This flange can be installed on commercially available industrial robots. It helps reduce man-hours for jig design and production.

Installation flanges on the robot side conform to ISO9409-1 (JIS B 8436).

They can be installed on each robot manufacturer's SCARA robots and vertical articulated robots.

Product Line

Product Name	Applicable ISO Standards on Robot Side	Applicable Product
P3F1	Conforma to ISO 0400 1 21 5 4 ME	EH3
P3F2	Comonits to ISO 9409-1-31.5-4-M5	EH4
P5F1	Conforma to ISO 0400 1 EO 4 MG	EH3
P5F2	CONTOLINS 10 150 9409-1-50-4-100	EH4

Included Items

Positioning Pins, Hexagonal Socket Head Screws*, Operating Manual *Bolts for connecting the industrial robot and the installation flange for robot are not supplied.

Dimensions (Unit: mm)









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◇P3F2

Robot Side

R

Pin ϕ 5×8

(h8)

033

þ20-0



-T Series

-VT

Pin ϕ 3×8

A-A



Examples of Industrial Robots that Can be Combined

Corporation Example of Compatible Product: -MOTOMAN-HC Series











Robot Side

EH Series Side

<u>A∞</u>

25 25

<u>M4×8</u>

EH Series Side

M4×8



Combination Example

Product Variation with the **AZ** Series

Controllability is consolidated across all product groups that contain the **AZ** Series.





These products are manufactured at plants certified with the international standards **ISO 9001** (for quality assurance) and **ISO 14001** for systems of environmental management).

Specifications are subject to change without notice. This catalogue was published in January 2024.

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