



# Easy speed control, easier to use.

New connector type with smart wiring.



The new connector type in the compact, high-efficiency **BMU** series, directly connects the motor and driver together. Smart wiring and watertight and dust-resistant performance (degree of protection IP66) have been achieved.

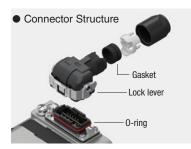


# **Connector Type Features**

A connector has been newly developed for small motors. Direct connection between the motor and driver is now possible.

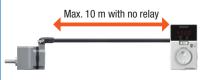
Together with the improved motor structure, watertight and dust-resistant performance has also been increased, achieving a IP66 level of protection\*. \*Motor only

The gasket and O-ring are built-in, improving water ingress protection. A lock lever system which **New Connector** does not require screw fitting is employed, making connection easy.



#### **Directly Connect the Motor** and Driver

Can be connected up to 10 m max. with no relay. Cable relay processing is unnecessary. The power line, signal line, and ground wire are all contained in one cable, reducing wiring work.



Installation Method



sert the connector

#### Select the Cable Pull-out Direction

Three cable pull-out direction options are available to suit the equipment. (The only cable pull-out direction of the round shaft type is the rear of the motor.)

Pull-out on









Pull the lock lever down

Vertical Pull-out



# Stainless Steel Shaft **Comes Standard**

EURONORM X 10 CrNiS 18 9, which has excellent anti-rust and anticorrosion properties, is used for the shaft. Stainless steel is also used for the parallel key and installation screws.



Connection complete



# **Brushless Motor Features**

Brushless motors don't have brushes, which are the weak point of DC motors, so they create little noise and are maintenance-free.

Since they use a permanent magnet, they are compact, high-power, and high-efficiency.

# **Broad Speed Control Range**

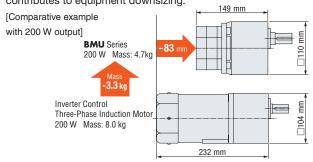
Brushless motors have a broader range of speed control than AC speed control motors and inverters. They are suitable for applications that require constant torque from low speed to high speed.

Speed Control Range*	Speed Ratio	
80~4000 r/min	1:50	Ī
200~2400 r/min	1:12	
50 Hz : 90 ~1400 r/min 60 Hz : 90 ~1600 r/min	1:15 1:17	
	80~4000 r/min 200~2400 r/min 50 Hz : 90~1400 r/min	80~4000 r/min         1:50           200~2400 r/min         1:12           50 Hz : 90~1400 r/min         1:15

\*The speed control range differs depending on the model.

# Slim, Lightweight, High-Power

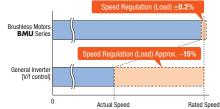
Brushless motors contain a permanent magnet in the rotor, so they are slim, lightweight, and provide high-power. This contributes to equipment downsizing.



# Stable Speed Control is Possible

Brushless motors constantly monitor feedback signals from the motor, compared with the setting speed, and adjust the applied voltage. This means that the motor rotates at a stable speed from low speed to high speed, even if the load changes.

Comparison of Speed Variation at 80% Load Factor (Reference value)



## Contributes to Equipment Energy Savings

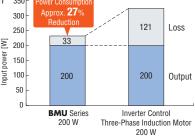
Brushless motors contain a permanent magnet in the rotor, inhibiting secondary rotor loss and greatly reducing power consumption. This helps the equipment to save energy.

 [Comparative example with
 350

 200 W output]
 300

 ● Rated output power at 50 Hz
 250

 (Representative value)
 ≥
 200



Many convenient functions that a speed control motor requires.

# Here are the main points

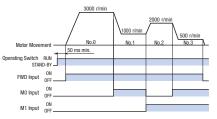
# Speed Indicator

Displays the motor speed in 1 r/min units. By calculating the conveyor gear ratio and setting gear ratio parameters, the conveyor transportation speed can be displayed in m/s. The conveyor transportation speed can be confirmed directly.



# **4-Speed Operation**

4-speed operation is possible by setting the data to operating data slots No.0, No.1, No.2 or No.3, and switching the input of the M0 and M1 terminals.



 When operating in 4-speed settings, the rotation direction of the motor cannot be changed by external input signals.

# Load Factor Indicator

With the rated torque of the motor at 100%, the load factor can be expressed as a percentage (40~200%). The load condition during start-up, as well as the load condition due to the age deterioration of the equipment, can be confirmed.



Indication at a load factor of 50%

# Set the Acceleration/ Deceleration Time

Acceleration time and deceleration time settings can be adjusted with the acceleration/deceleration time potentiometer, as well as digitally set.

Setting Range:0.0~15.0 sec (initial value: 0.5 sec)

In the case for digital setting, acceleration and deceleration time can be independently set, so times can be freely set by fine-tuning shock alleviation when the load has started and stopped, together with cycle time.

# **Protective Functions**

Contains various protective functions, such as an overload protection function and overvoltage protection function. When a protective function activates, the alarm code is displayed on the indicator and an alarm signal is displayed.



# **Other Functions**

Lock Dial Operations

Unintended speed changes and data editing/deletion through dial operations can be prevented.

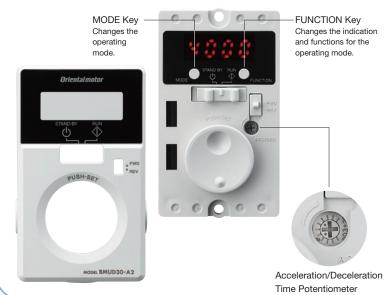
• Front Panel Operation Can Be Disabled

When the motor is operated in external signal mode, the front panel operation switches can be disabled.

• Output Shaft Holding when Stopped The load can be electrically held when the motor is at standstill. (Holding force up to 50% of rated torque)

If the power supply to the driver is turned OFF, the holding force dissipates. This cannot be used to prevent a fall during a power outage.

# Various functions can be set by opening the front panel of the driver.



<Typical Functions that can be Set while the Front Panel is Opened>

- Motor start/stop\*
- Adjusting the operating speed\*
- Setting the operating speed\*
- Switching the rotation direction\*
- Changing the indication
- •Indicating the operating speed when the speed reduction/speed increasing ratio is set
- Setting the acceleration/deceleration time
- Dial operation lock
- •Speed setting for the 4-speed operation
- Speed limits setting
- Validating the external operating signals
- •External input/output signal allocation
- •Setting the overload alarm detection time Except when shaft is locked
- Load holding function for output shaft
- $\boldsymbol{\ast} \mathsf{Setting}$  is possible even if the front panel is attached.

# **Easy Operation**

# Turn & Press

Turn the dial and set to the desired speed. The speed can be set just by pressing the dial.

# Start/Stop

Can be easily driven and stopped with the operating switch on the front. There is no need to provide a switch externally.

# Switching the Rotation Direction

The motor's rotation direction can be switched with the rotation direction switch. It can even be changed during operation.



# Easy Wiring

# Direct Connection to the Motor

Easy connection between the motor and connection cable by inserting the connector and lowering the lock lever. Newly designed for small motors.

# Easy Connection on the Driver Side too

The driver connector is a small format connector that easily passes through flexible conduits and cable glands.

# The Power and I/O Connectors Feature a Screwless Connector

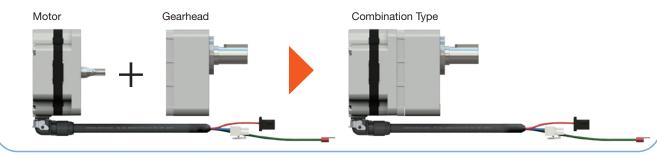
Connection to the power connector and I/O connector do not require any special crimp tools or soldering. Just insert the lead wire.



# Easy Assembly

The Combination Type has a New Gearhead

The gearhead has improved gearmotor coupling accuracy due to the use of boss and installation surface cutting. It also produces less noise than conventional products. The combination type comes with the motor and gearhead already assembled, making assembly in the equipment easy.

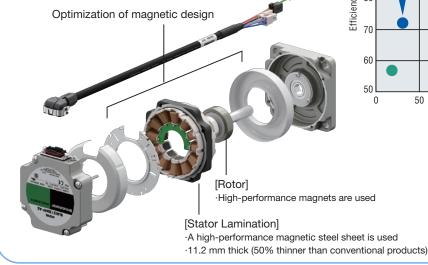


# An IP66-Compatible High-Efficiency Brushless Motor.

# The New Brushless Motor NexBL

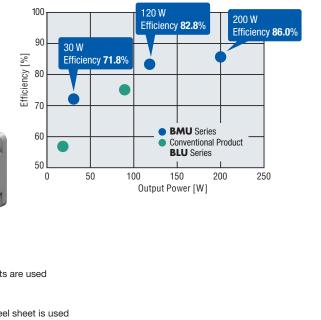
# Designed to be Compact, High Power and High Efficiency

Optimal magnetic design and high-performance materials allow for a stator lamination thickness of only 11.2mm in the NexBL. This thinness achieves a highly efficient power unit that can output 120 W. Compared with a conventional brushless motor of the same output power, the stator plate thickness is reduced by half (for motors with a frame size of 90 mm). Moreover, by using high-performance materials while reducing the amount of material used, costs have been reduced significantly.



# **Greatly Increased Efficiency**

The **BMU** series has up to 15% points better efficiency in motor/driver units compared to conventional products\*. \*Comparison between the **BMU** series 30 W and the **BLU** series 20 W.



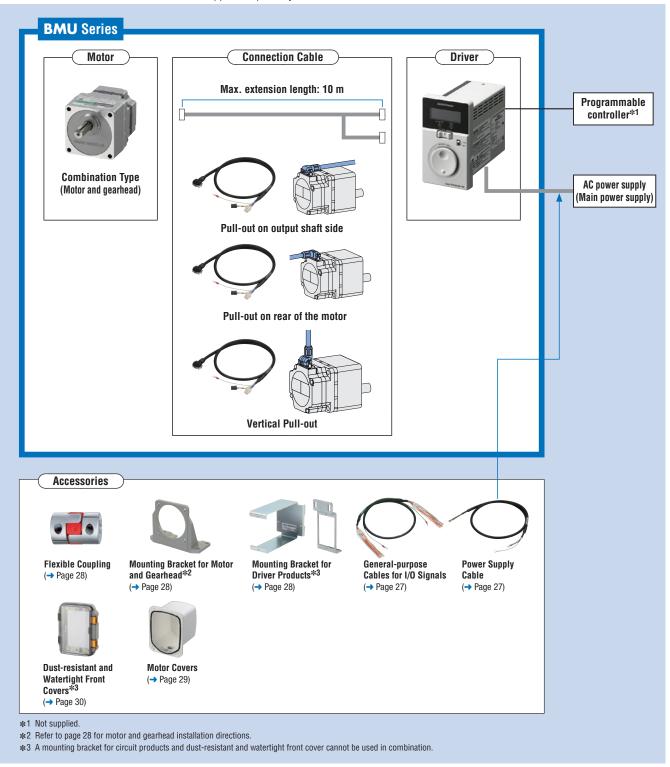
# Product Lineup

Motor	Output Power	Frame Size	Gearhead Gear Ratio (Combination type)	Driver	Power Supply Voltage	Connection Cable
	30 W	Combination Type Round Shaft Type	5, 10, 15, 20, 30, 50, 100, 200			
	60 W	Combination Type 80 mm Round Shaft Type 60 mm	5, 10, 15, 20, 30, 50, 100, 200		Single-phase 100-120 VAC Single-phase 200-240 VAC Three-phase 200-240 VAC	BLE2 Series 0.5~20 m Pull-out on output shaft side
Combination Type	120 W	Combination Type 90 mm Round Shaft Type	5, 10, 15, 20, 30, 50, 100, 200			Pull-out on rear of the motor
Round Shaft Type*	200 W	Combination Type 110 mm Round Shaft Type 90 mm	5, 10, 15, 20, 30, 50, 100, 200		Single-phase 200-240 VAC	
	300 W	Combination Type 110 mm Round Shaft Type 90 mm	5, 10, 15, 20, 30, 50, 100	O.	Three-phase 200-240 VAC	

\*Only the rear side pull-out connection cable can be combined with the round shaft type. The round shaft type also includes a shaft flat type.

# System Configuration

Motors, drivers, and connection cables are supplied separately.



#### •Example of System Configuration

BMU Series					Accessories				
Motor	Gearhead	Driver	Connection Cable (1 m)	+	Mounting Bracket for Motor and Gearhead	Flexible Coupling	Mounting Bracket for Circuit Products		
BLM230-GFV2	GFV2G10	BMUD30-A2	CC01BL2		SOL2M4F	MCL301010	MAFP05V		

The system configuration shown above is an example. Other combinations are also available.

# Product Number

Motor	4	60	S	Н	Ρ	-	GFV	
1	2	3	4	5	6		7	8

Gearhe	ad			
GFV	2	G	50	S
1	2		3	4

• Driver BMUD	60	-	A	2
1	2		3	4



1)	Motor Type	BLM: Brushless motor
2	Frame Size	<b>2</b> : 60 mm <b>4</b> : 80 mm <b>5</b> : 90 mm <b>6</b> : 104 mm <b>7</b> : 110 mm
3	Output Power	<b>30</b> : 30 W <b>60</b> : 60 W <b>120</b> : 120 W <b>200</b> : 200 W <b>300</b> : 300 W
4	Identification Number	5
(5)	Motor Connection Method	H: Connector type
6	Motor Degree of Protection	P: IP66 specification
0	Motor Shaft Configuration	GFV, GFV2: GFV Pinion A, A2: Round shaft type AC: Round shaft type (shaft flat)
8	Output Shaft Material	S: Stainless Steel
1	Motor Shaft type	GFV: GFV Pinion
2	Frame Size	<b>2</b> : 60 mm <b>4</b> : 80 mm <b>5</b> : 90 mm <b>6</b> : 104 mm
3	Gear Ratio	Number : Gear ratio
4	Output Shaft Material	Blank B: Iron S: Stainless Steel
1)	Driver Type	BMUD: BMU Series driver
2	Output	<b>30</b> : 30 W <b>60</b> : 60 W <b>120</b> : 120 W <b>200</b> : 200 W <b>300</b> : 300 W
3	Power Supply Voltage	A: Single-phase 100-120 VAC C: Single-phase, three-phase 200-240 VAC*
4	Reference number	
1	Cable type	CC: Connection cable
2	Length	005:         0.5 m         010:         1 m         015:         1.5 m           020:         2 m         025:         2.5 m         030:         3 m           040:         4 m         050:         5 m         070:         7 m           100:         10 m
3	Motor connection method	KH: Metal connector type
3 4	Motor connection method Applicable model	

\*WARNING: Connecting the **BLE2** to three-phase 400 VAC will damage the product.

# Product Line

Please purchase a motor, a driver, and a connection cable.

Motor

 $\Diamond$ Pinion Shaft type



	23
Output Power	Product Name
30 W	BLM230HP-GFV
60 W	BLM460SHP-GFV
120 W	BLM5120HP-GFV
200 W	BLM6200SHP-GFV
300 W	BLM6300SHP-GFV

#### 

Drivers



Output Power	Product Name
30 W	BLM230HP-AS
60 W	BLM260HP-AS
120 W	BLM5120HP-AS
200 W	BLM5200HP-AS
300 W	BLM5300HP-AS

#### Gearheads

 $\diamondsuit$ Parallel Shaft Gearheads



Output Power	Product Name	Gear Ratio
		5, 10, 15, 20
30 W	GFV2G□S	30, 50, 100
		200
		5, 10, 15, 20
60 W	GFV4G□S	30, 50, 100
		200
		5, 10, 15, 20
120 W	GFV5G□S	30, 50, 100
		200
000.144		5, 10, 15, 20
200 W 300 W	GFV6G□S	30, 50
300 W		100, 200

Output Power	Power Supply Voltage	Product Name
20.14	Single-Phase 100-120 VAC	BMUD30-A2
30 W	Single-Phase, Three-Phase 200-240 VAC	BMUD30-C2
00.11/	Single-Phase 100-120 VAC	BMUD60-A2
60 W	Single-Phase, Three-Phase 200-240 VAC	BMUD60-C2
120 W	Single-Phase 100-120 VAC	BMUD120-A2
	Single-Phase, Three-Phase 200-240 VAC	BMUD120-C2
200 W	Single-Phase 100-120 VAC	BMUD200-A
200 W	Single-Phase, Three-Phase 200-240 VAC	BMUD200-C
300 W	Single-Phase, Three-Phase 200-240 VAC	BMUD300-C

#### Specifications

#### •30 W

	Motor /		BLM230HP-	GFV / GFV2G□S	
Product Name Gearhead Round Shaft Type			BLM2	230HP-AS	
	Driver		BMUD30-A2	BMUD30-C2	
Rated Output Power (Continuous) W				30	
	Rated Voltage	VAC	Single-Phase 100-120	Single-Phase 200-240 / Three-Phase 200-240	
Permissible Voltage Range		ige Range	-1	5 - +10%	
Power Supply	Frequency Hz		50 / 60		
Input	Permissible Freq	uency Range		±5%	
	Rated Input Curr	ent A	1.2	Single-Phase: 0.7 / Three-Phase: 0.38	
	Maximum Input	Current A	2.0	Single-Phase: 1.2 / Three-Phase: 0.75	
Rated Speed		r/min		3000	
Speed Control Ra	nge		80 - 4000 r/min (speed ratio 1:50)		
		Load	$\pm$ 0.2% or less: Conditions 0 - rated torque, rated spec	ed, rated voltage, normal ambient temperature	
Speed Regulation	1	Voltage	$\pm$ 0.2% or less: Conditions Rated voltage –15 - 10%,	rated speed, no load, normal ambient temperature	
		Temperature	$\pm 0.2\%$ or less: Conditions Operating ambient temperative	ature 0 - +40°C, rated speed, no load, rated voltage	

#### •60 W

# 

					U <b>1</b> U 3		
	Motor /			BLM460SHP-GF	V / GFV4G□S		
Product Name	Gearhead	Round Shaft Type		BLM260HP-AS			
	Driver			BMUD60-A2	BMUD60-C2		
Rated Output Pow	ver (Continuous)		W	60	1		
Power Supply	Rated Voltage VAC		VAC	Single-Phase 100-120	Single-Phase 200-240 / Three-Phase 200-240		
	Permissible Voltage Range			-15 - +10%			
Power Supply	Frequency Hz		Hz	50 / 60			
Innut –	Permissible Frequency Range			$\pm 5\%$			
	Rated Input Current		А	1.7	Single-Phase: 1.0 / Three-Phase: 0.52		
	Maximum Input Current A		А	3.3	Single-Phase: 1.9 / Three-Phase: 1.1		
Rated Speed			r/min	300	0		
Speed Control Ra	nge			80 - 4000 r/min (speed ratio 1:50)			
		Load		$\pm$ 0.2% or less: Conditions 0 - rated torque, rated speed, rated torque, rated speed, rated torque and the speed of the s	ated voltage, normal ambient temperature		
Speed Regulation		Voltage		$\pm 0.2\%$ or less: Conditions Rated voltage -15 - 10%, rated speed, no load, normal ambient temperature			
		Temperature		$\pm 0.2\%$ or less: Conditions Operating ambient temperature	0 - +40°C, rated speed, no load, rated voltage		

#### •120 W

Product Name

Motor / Gearhead

Driver

Rated Voltage

Permissible Voltage Range

Rated Output Power (Continuous)

Round Shaft Type

W

VAC

# BLM5120HP-GFV / GFV5G\_S BLM5120HP-AS BMUD120-A2 BMUD120-C2 120 120 Single-Phase 100-120 Single-Phase 200-240 / Three-Phase 200-240 -15 - +10% 50 / 60

Power Supply	Frequency Hz Permissible Frequency Range		50 / 60			
Input			±5%			
	Rated Input Current	А	3.3	Single-Phase: 2.0 / Three-Phase: 1.1		
	Maximum Input Current	А	6.8	Single-Phase: 4.1 / Three-Phase: 2.0		
Rated Speed	Rated Speed r/min		3000			
Speed Control Ra	Speed Control Range		80 - 4000 r/min (speed ratio 1:50)			
	Load		$\pm$ 0.2% or less: Conditions 0 - rated torque, rated speed, rated voltage, normal ambient temperature			
Speed Regulation Voltage			$\pm$ 0.2% or less: Conditions Rated voltage –15 - 10%, rated speed, no load, normal ambient temperature			
	Temperature		$\pm 0.2\%$ or less: Conditions Operating ambient temperature 0 - +40°C, rated speed, no load, rated voltage			

•For detailed information about standards, please see the Oriental Motor website.

•The values correspond to each specification and characteristics of a stand-alone motor. The speed – torque characteristics show the values when rated voltage is applied. •A number indicating the gear ratio is specified where the box 🗆 is located in the product name.

#### •200 W

	Motor /		BLM6200SHP-G	FV / GFV6G□S		
Product Name	Gearhead	Round Shaft Type	BLM5200HP-AS			
	Driver		BMUD200-A	BMUD200-C		
Rated Output Pow	ver (Continuous)	W	20	0		
	Rated Voltage VAC		Single-Phase 100-120	Single-Phase 200-240 / Three-Phase 200-240		
	Permissible Voltage Range		-15 - +10%			
Power Supply	Frequency Hz		50 / 60			
Input	Permissible Frequency Range		$\pm 5\%$			
	Rated Input Current A		4.6	Single-Phase: 2.7 / Three-Phase: 1.5		
	Maximum Input Current A		9.3	Single-Phase: 4.9 / Three-Phase: 3.4		
Rated Speed		r/min	300	00		
Speed Control Ra	nge		80 - 4000 r/min (s	speed ratio 1:50)		
	Load		$\pm$ 0.2% or less: Conditions 0 - rated torque, rated speed, r	ated voltage, normal ambient temperature		
Speed Regulation		Voltage	$\pm$ 0.2% or less: Conditions Rated voltage –15 - 10%, rated speed, no load, normal ambient temperature			
		Temperature	$\pm$ 0.2% or less: Conditions Operating ambient temperature 0 - +40°C, rated speed, no load, rated voltage			

#### • 300 W

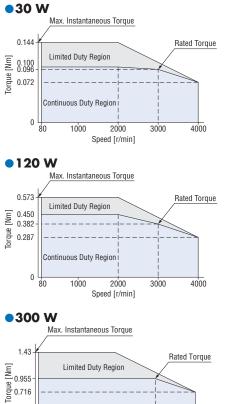
	Motor /		BLM6300SHP-GFV / GFV6G S
Product Name	Gearhead	Round Shaft Type	BLM5300HP-AS
	Driver		BMUD300-C
Rated Output Pov	ver (Continuous)	W	300
	Rated Voltage	VAC	Single-Phase 200-240 / Three-Phase 200-240
	Permissible Voltage Range		-15 - +10%
Power Supply	Frequency Hz		50 / 60
Input	Permissible Frequency Range		±5%
	Rated Input Current A		Single-Phase: 3.4 / Three-Phase: 2.1
	Maximum Input	Current A	Single-Phase: 7.8 / Three-Phase: 4.7
Rated Speed		r/min	3000
Speed Control Ra	nge		80 - 4000 r/min (speed ratio 1:50)
		Load	$\pm$ 0.2% or less: Conditions 0 - rated torque, rated speed, rated voltage, normal ambient temperature
Speed Regulation	l .	Voltage	$\pm$ 0.2% or less: Conditions Rated voltage –15 - 10%, rated speed, no load, normal ambient temperature
		Temperature	$\pm$ 0.2% or less: Conditions Operating ambient temperature 0 - +40°C, rated speed, no load, rated voltage

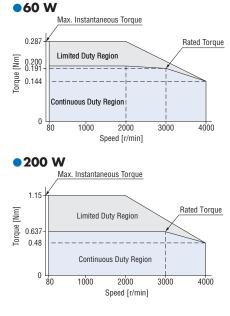
•For detailed information about standards, please see the Oriental Motor website.

- The values correspond to each specification and characteristics of a stand-alone motor. The speed torque characteristics show the values when rated voltage is applied.
- ullet A number indicating the gear ratio is specified where the box  $\Box$  is located in the product name.

## Speed – Torque Characteristics

Continuous Duty Region: Continuous operation is possible in this region. Limited Duty Region: This region is used primarily when accelerating.





• The values correspond to each specification and characteristics of a stand-alone motor. The speed - torque characteristics show the values when rated voltage is applied.

#### Common Specifications

Continuous Duty Region

2000

Speed [r/min]

3000

4000

1000

0

80

Item	Specifications				
item	30 W, 60 W, 120 W	200 W, 300 W			
Speed Setting Methods	Digital setting by dial 4 speed settings are possible				
Acceleration/Deceleration Time	Digital Setting: 0.0 - 15.0 s (set time from	ration/deceleration time with acceleration/deceleration time potentiometer* current speed to setting speed) is and deceleration times can be set for each operating data*			
Input Signals	$\begin{array}{llllllllllllllllllllllllllllllllllll$	Photocoupler Input Input resistance: 6.6 kΩ Operated by Internal Power Supply: 5 VDC Connectable External DC Power Supply: 24 VDC -15 - +20% Current 100 mA or more Sink Input/Source Input Supported through external wiring			
	Arbitrary signal assignment to X0 - X2 input (3 points) is possible. [FWD], [REV], [M0], M1, ALARM-RESET, EXT-ERROR, H-FREE []: Initial setting	Arbitrary signal assignment to IN0 - IN4 input (5 points) is possible. [FWD], [REV], [M0], [M1], [ALARM-RESET], EXT-ERROR, H-FREE []: Initial setting			
Output Signala	Photocoupler and Open-Collector Output External Power Supply: 4.5 - 30 VDC 100 mA or less Sink Output/Source Output Supported through external wiring	Photocoupler and Open-Collector Output External Power Supply: 4.5 - 30 VDC 100 mA or less Sink Output/Source Output Supported through external wiring			
Output Signals	Arbitrary signal assignment to Y0, Y1 output (2 points) is possible. [ALARM-OUT1], [SPEED-OUT], ALARM-OUT2, MOVE, VA, WNG []: Initial setting	Arbitrary signal assignment to OUT0, OUT1 output (2 points) is possible. [ALARM-OUT1], [SPEED-OUT], ALARM-OUT2, MOVE, VA, WNG []: Initial setting			
Protective Function When the following protective functions are activated, the output from ALARM-OUT1 will turn off and the motor will preform a coasting stop. An alarm code will be displayed at the same time. (Instantaneous stop will only occur when an external stop is applied) Overcurrent, main circuit overcurrent, overvoltage, undervoltage, sensor error, overload, overspeed, EEPROM error, sensor error during initialization, operation stop during initialization, external stop					
Max. Extension Distance	Motor and driver distance: 10.5 m [when an a	accessory connection cable (for relay) is used]			
Time Rating	Conti	nuous			

The detection time for this overload alarm can be set from 0.1 - 60.0 seconds. (Initial value: 30.0 seconds)

However, an alarm will be generated within 5 seconds in the following cases:

 $\cdot$  When a load exceeding the limited duty region is applied

When the output shaft is locked

#### General Specifications

Item		Motor	Driver		
Insulation Resistance		$100~\text{M}\Omega$ or more when 500 VDC megger is applied between the windings and the case after continuous operation under normal ambient temperature and humidity.	The measured value is 100 M $\Omega$ or more when a 500 VDC megger is applied between the power supply terminal and the protective earth terminal and between the power supply terminal and the signal I/O terminal after continuous operation under normal ambient temperature and humidity.		
Dielectric Voltage		Sufficient to withstand 1.5 kVAC at 50 Hz applied between the windings and the case for 1 minute after continuous operation under normal ambient temperature and humidity.	Sufficient to withstand 1.5 kVAC at 50 Hz applied between the power supply terminal and the protective earth terminal for 1 minute, and 1.5 kVAC at 50 Hz applied between the power supply terminal and the I/O signal terminal for 1 minute after continuous operation under normal ambient temperature and humidity.		
Temperature Rise		The temperature rise of the windings is 50°C max. (60°C max. at 300 W) and that of the case surface is 40°C max. (50°C max. at 300 W), measured by the thermocouple method after rated continuous operation under normal ambient temperature and humidity* <sup>1</sup> .	The temperature rise of the heat sink is 50°C max., measured by the thermocouple method after rated continuous operation under normal ambient temperature and humidity.		
	Ambient Temperature	0 - 40°C (Non-freezing)	0 - 40°C (Non-freezing) [0 - $+35^{\circ}$ C (Non-freezing) if a 300 W type driver is installed with the front side facing upwards. Please check page 24 for the front side of the driver.]		
Operating Environment	Ambient Humidity	85% max. (No	n-condensing)		
	Altitude	Max. of 1000 m	above sea level		
	Atmosphere	No corrosive gases or dust. Cannot be used in a radioactive area, magne	tic field, vacuum, or other special environments.		
	Vibration	Must not be subjected to continuous vibration or excessive shock. Confor Frequency range: 10 - 55 Hz Half amplitude: 0.15 mm Sweep direction:			
	Ambient Temperature	-20 - +70°C (Non-freezing)	-25 - +70°C (Non-freezing)		
Storage Condition <sup>*2</sup>	Ambient Humidity	85% max. (No	n-condensing)		
	Altitude	Max. of 3000 m	above sea level		
Heat-Resistant Class		UL/CSA Standards: 105 (A), EN Standards: 120 (E)	-		
Degree of Protection <sup>*3</sup>		When the cable is connected: IP66 (Excluding the installation surface of the round shaft type)	IP20		

\*1 For round shaft types, install on a heat sink (material: aluminum) of one of the following sizes to maintain a motor case surface temperature of 90°C or less.

30 W type: 115×115 mm thickness 5 mm, 60 W type: 135×135 mm thickness 5 mm, 120 W type: 165×165 mm thickness 5 mm, 200 W type: 200×200 mm thickness 5 mm, 300 W type: 250×250 mm thickness 6 mm

\*2 The storage condition applies to short periods such as the period during transport.

\*3 The IP display indicating watertight and dust-resistant performance is regulated by IEC 60529 and IEC 60034-5.

#### Note

•Do not measure insulation resistance or perform a dielectric strength test while the motor and driver are connected.

#### Motor Materials and Surface Treatment

Materials
 Case: Aluminum

Output shaft: Stainless steel

Screws: Stainless steel (externally facing screws only; protective earth terminals excluded)

• Surface treatment Case: Paint (installation surface excluded)

#### Permissible Torque of Combination Types

#### • Combination Type with a Parallel Shaft Gearhead

Gear Ratio 10 20 30 50 100 200 Output Power [W] 5 15 Motor Shaft Speed At 80 - 2000 r/min 0.45 0.9 1.4 1.8 2.6 4.3 6 6 30 At 3000 r/min 0.43 0.86 1.3 1.7 25 4.1 6 6 At 4000 r/min 0.32 0.97 3.1 0.65 1.3 1.9 5.4 5.4 At 80 - 2000 r/min 0.9 1.8 2.7 3.6 5.2 8.6 16 16 60 At 3000 r/min 0.86 1.7 2.6 3.4 4.9 8.2 16 16 At 4000 r/min 0.65 1.3 1.9 2.6 3.7 6.2 12.4 14 At 80 - 2000 r/min 4.1 6.1 8.1 30 2 11.6 19.4 30 120 At 3000 r/min 1.7 3.4 5.2 6.9 9.9 16.4 30 30 2.6 3.9 5.2 7.4 12.3 24.7 At 4000 r/min 1.3 27 At 80 - 3000 r/min 2.9 5.7 8.6 11.5 16.4 27.4 51.6 70 200 At 4000 r/min 22 43 65 8.6 124 20.6 38.9 63 At 80 - 3000 r/min 4.3 12.9 41.1 8.6 17.2 24.6 70 300 30.8 At 4000 r/min 3.2 6.4 9.7 12.9 18.5 58

A colored indicates gear shaft rotation in the same direction as the motor shaft. Other models rotate in the opposite direction.

#### Output Shaft Speed of Combination Types

Gear Ratio Motor Shaft Speed	5	10	15	20	30	50	100	200
80 r/min	16	8	5.3	4	2.7	1.6	0.8	0.4
2000 r/min	400	200	133	100	66.7	40	20	10
3000 r/min	600	300	200	150	100	60	30	15
4000 r/min	800	400	267	200	133	80	40	20

Unit: r/min

Unit: Nm

# Permissible Radial Load and Permissible Axial Load

#### Combination Type with a Parallel Shaft Gearhead

			Permissible	Permissible Radial Load			
Output Power [W]	Gear Ratio		10 mm from the end of the output shaft	20 mm from the end of the	Permissible Axial Load		
output i ontoi [iii]		dical fields		output shaft			
			N	N	N		
	5	At 80 - 3000 r/min	100	150			
	5	At 4000 r/min	90	110			
30	10, 15, 20	At 80 - 3000 r/min	150	200	40		
50	10, 13, 20	At 4000 r/min	130	170	40		
	30, 50, 100, 200	At 80 - 3000 r/min	200	300			
	30, 30, 100, 200	At 4000 r/min	180	230			
60	5	At 80 - 3000 r/min	200	250			
	5	At 4000 r/min	180	220	100		
	10, 15, 20	At 80 - 3000 r/min	300	350			
		At 4000 r/min	270	330			
	30, 50, 100, 200	At 80 - 3000 r/min	450	550			
		At 4000 r/min	420	500			
	5	At 80 - 3000 r/min	300	400			
		At 4000 r/min	230	300			
120	10.15.00	At 80 - 3000 r/min	400	500	450		
120	10, 15, 20	At 4000 r/min	370	430	150		
	30, 50, 100, 200	At 80 - 3000 r/min	500	650			
	30, 50, 100, 200	At 4000 r/min	450	550			
	E 10 1E 00	At 80 - 3000 r/min	550	800	200		
	5, 10, 15, 20	At 4000 r/min	500	700	200		
200	20.50	At 80 - 3000 r/min	1000	1250	200		
300	30, 50	At 4000 r/min	900	1100	300		
	100.000*	At 80 - 3000 r/min	1400	1700	400		
	100, 200*	At 4000 r/min	1200	1400	- 400		

\*Only when output power is 200 W

#### Round Shaft Type

	Permissible	Radial Load		Radial Load		
Output Power [W]	10 mm from the end of the output shaft     20 mm from the end of the output shaft       N     N		Permissible Axial Load	Axial Load		
30 60	80	100				
120 200 300	150	170	Half of motor mass max.	Distance from Output Shaft End		

## Permissible Inertia J of Combination Types

#### Combination Type with a Parallel Shaft Gearhead

Combination	Type with a Parallel Sha	an Gean	leau					UN	it: ×10 <sup>-4</sup> kç
Output Power [W]	Gear Ratio	5	10	15	20	30	50	100	200
		12	50	110	200	370	920	2500	5000
30	When instantaneous stop or instantaneous bi-directional operation is performed*	1.55	6.2	14	24.8	55.8	155	155	155
		22	95	220	350	800	2200	6200	12000
60	When instantaneous stop or instantaneous bi-directional operation is performed*	5.5	22	49.5	88	198	550	550	550
		45	190	420	700	1600	4500	12000	25000
120	When instantaneous stop or instantaneous bi-directional operation is performed*	25	100	225	400	900	2500	2500	2500
		100	460	1000	1700	3900	9300	18000	37000
200	When instantaneous stop or instantaneous bi-directional operation is performed*	50	200	450	800	1800	5000	5000	5000
		100	460	1000	1700	3900	9300	18000	-
300	When instantaneous stop or instantaneous bi-directional operation is performed <sup>sk</sup>	50	200	450	800	1800	5000	5000	_

 $\boldsymbol{\ast}$  It is also applicable when digitally setting the deceleration time to below 0.1 seconds.

#### **Dimensions** (Unit = mm)

The motor dimensions in this catalogue are the dimensions when a separately sold connection cable (the color in the diagrams) is attached.

38

8

- Listed masses do not include the mass of the connection cable.
- Refer to page 20 for the dimensions and masses of connection cables.

A number indicating the gear ratio is specified where the box 🗌 is located in the product name.

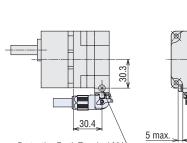
#### Motor

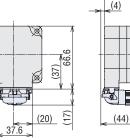
**⊘30 W** 

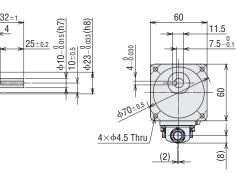
#### •Combination Type with a Parallel Shaft Gearhead

	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]
			5 - 20	34	
BLM230HP-GFV		GFV2G S	30 - 100	38	0.85
			200	43	1

• When connection cable is attached for pull-out on output shaft side



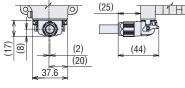


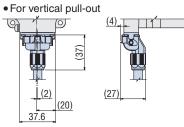


Protective Earth Terminal M4

At the time of shipment, a key is fixed in the key slot of the gearhead shaft.

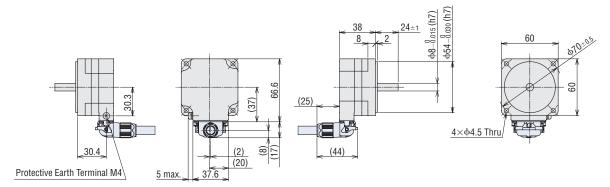
• When connection cable is attached for pull-out on rear of the motor





#### • Round Shaft Type BLM230HP-AS Mass: 0.35 kg

Mass: 0.35 kg

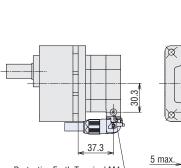


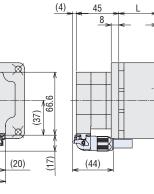
#### **⊘60 W**

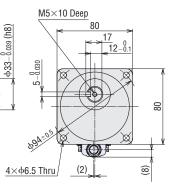
Combination Type with a Parallel Shaft Gearhead

Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]
		<b>5 - 20</b> 41		
BLM460SHP-GFV	GFV4G⊡S	30 - 100	46	1.6
		200	51	

• When connection cable is attached for pull-out on output shaft side





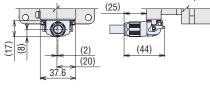


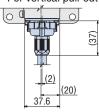
Protective Earth Terminal M4

•At the time of shipment, a key is fixed in the key slot of the gearhead shaft.

• When connection cable is attached for pull-out on rear of the motor • For vertical pull-out

37.6





35

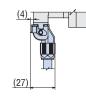
6.5

27

 $10^{-0.018}$  (h7)

 $3 \pm 0.5$ 

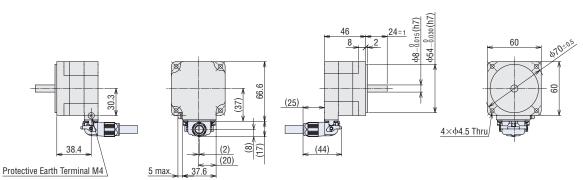
 $25 \pm 0.2$ 



Round Shaft Type

BLM260HP-AS

Mass: 0.52 kg

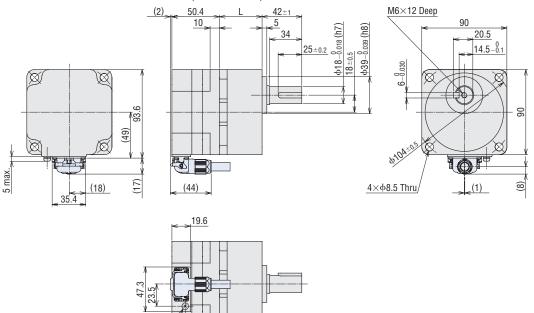


#### **◇120 W**

•Combination Type with a Parallel Shaft Gearhead

Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]
		5 - 20	45	
BLM5120HP-GFV	GFV5G_S	30 - 100	58	2.6
		200	64	

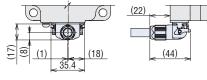
• When connection cable is attached for pull-out on output shaft side



Protective Earth Terminal M4 \_ 36.3

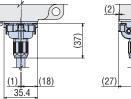
At the time of shipment, a key is fixed in the key slot of the gearhead shaft.

• When connection cable is attached for pull-out on rear of the motor



• For vertical pull-out

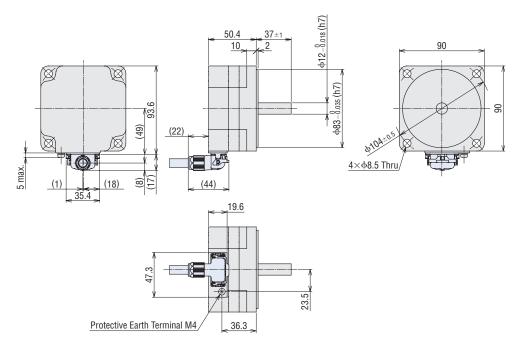
10





#### •Round Shaft Type BLM5120HP-AS

Mass: 1.1 kg

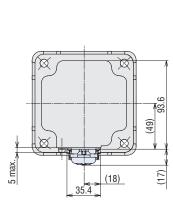


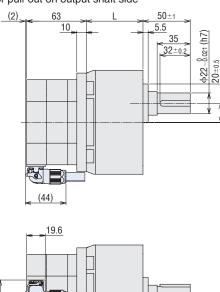
#### **⊘200 W**

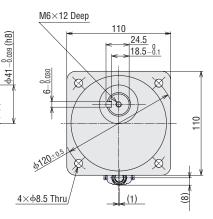
• Combination Type with a Parallel Shaft Gearhead

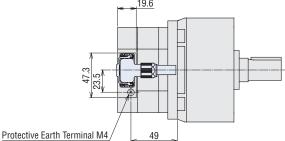
Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]
	GFV6G⊡S	5 - 20	60	4.7
BLM6200SHP-GFV		30, 50	72	
		100, 200	86	

• When connection cable is attached for pull-out on output shaft side



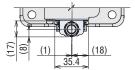


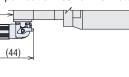




•At the time of shipment, a key is fixed in the key slot of the gearhead shaft.

• When connection cable is attached for pull-out on rear of the motor





(18)

[1] (1)

35.4

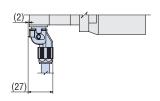
ф14-<sup>0.018</sup> (h7)

-0.035 (h7)

ф 83-

23.5

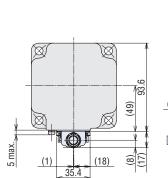
(37)



#### • Round Shaft Type

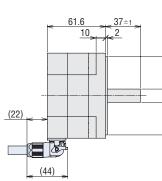
BLM5200HP-AS

Mass: 1.6 kg



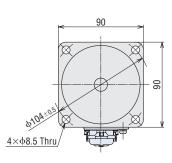
47.3

Protective Earth Terminal M4/



19.6

47.5

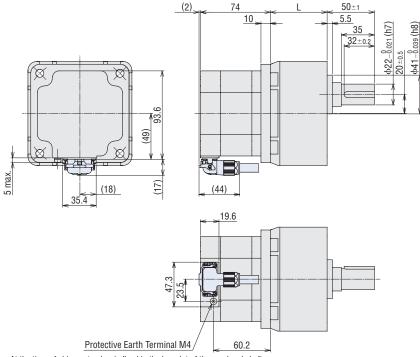


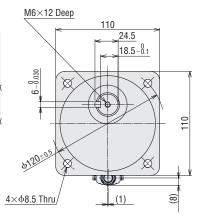
#### **⊘300 W**

•Combination Type with a Parallel Shaft Gearhead

Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]
		5 - 20	60	
BLM6300SHP-GFV	GFV6G⊡S	30, 50	72	5.2
		100	86	

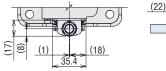
• When connection cable is attached for pull-out on output shaft side



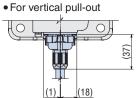


•At the time of shipment, a key is fixed in the key slot of the gearhead shaft.

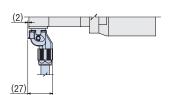
• When connection cable is attached for pull-out on rear of the motor • For





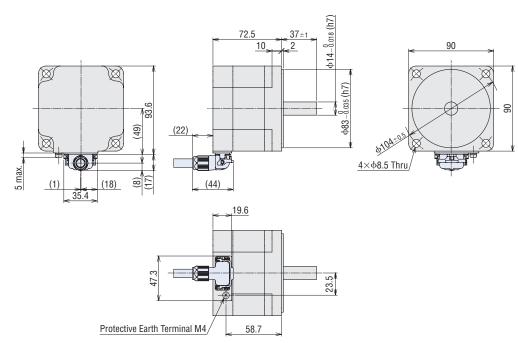


35.4



•Round Shaft Type BLM5300HP-AS

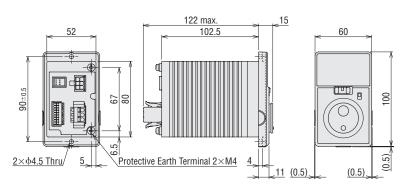
Mass: 2.1 kg

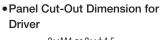


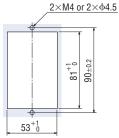
#### Drivers

◇30 W, 60 W, 120 W

BMUD30-A2, BMUD30-C2, BMUD60-A2, BMUD60-C2, BMUD120-A2, BMUD120-C2 Mass: 0.4 kg

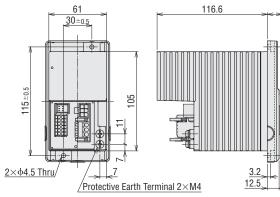






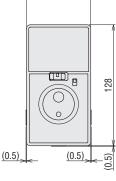
◇200 W, 300 W BMUD200-C, BMUD300-C

Mass: 0.8 kg



#### Connection Cables

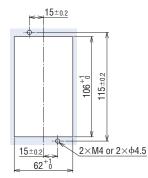
Longh	Product Name			
Length L [m]	Pull-out on output shaft side	Pull-out on rear of the motor	Vertical Pull-out	Mass [kg]
0.5	CC005KHBLF	CC005KHBLB	CC005KHBLV	0.08
1	CC010KHBLF	CC010KHBLB	CC010KHBLV	0.12
1.5	CC015KHBLF	CC015KHBLB	CC015KHBLV	0.2
2	CC020KHBLF	CC020KHBLB	CC020KHBLV	0.25
2.5	CC025KHBLF	CC025KHBLB	CC025KHBLV	0.32
3	CC030KHBLF	CC030KHBLB	CC030KHBLV	0.38
4	CC040KHBLF	CC040KHBLB	CC040KHBLV	0.49
5	CC050KHBLF	CC050KHBLB	CC050KHBLV	0.62
7	CC070KHBLF	CC070KHBLB	CC070KHBLV	0.86
10	CC100KHBLF	CC100KHBLB	CC100KHBLV	1.2



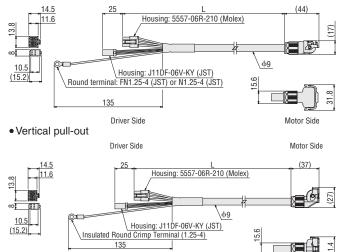
68

15.5

#### • Panel Cut-Out Dimension for Driver

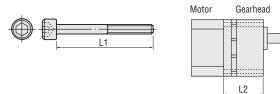


• Pull-out on output shaft side, Pul-out on rear of the motor



#### Installation Screw Dimensions

• Combination Type with a Parallel Shaft Gearhead



Gearhead	Installation Screws		L2	
Product Name	L1 [mm]	Screw Size	[mm]	
GFV2G55 - 205	50		42	
GFV2G305 - 1005	55	M4 P0.7	46	
GFV2G200S	60	_	51	
GFV4G55 - 205	60		49	
GFV4G305 - 1005	65	M6 P1.0	54	
GFV4G200S	70	-	59	
GFV5G55 - 205	70		55	
GFV5G305 - 1005	85	M8 P1.25	68	
GFV5G200S	90		74	
GFV6G55 - 205	85		70	
GFV6G305 - 505	100	M8 P1.25	82	
GFV6G1005 - 2005	110		96	

Installation Screws: Plain washer, spring washer included (4 each)
 The installation screw material is stainless steel.

# Connection and Operation (30 W, 60 W, 120 W)

#### Names and Functions of Driver Parts

Display Displays the monitor contents, alarm, etc.

Dial

Changes the speed and parameters. The value is set when the dial is pressed after changes are made.

MODE Key

mode.

Changes the operating



[Front of Driver]

00000

Operating Switch The motor is started by setting it to the "RUN" position. Setting it to the "STAND-BY"

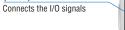
position stops the motor. Rotation Direction

Switch Changes the rotation direction of the motor.

Front Panel

Sensor Signal Connector (CN3) Connects to the sensor connector (black) on the motor.

I/O Signal Connector (CN4)





#### Motor Connector (CN2)

Connects to the motor connector (white) on the motor.

#### Main Power

Connector (CN1) Connects the main power supply.

Protective Earth Terminals (2 locations) Ground either one of the protective earth terminals.

[Back of Driver]

#### Extended Functions

These settings can be made with key operations after removing the front panel.

×000
with the second
-
00000

FUNCTION Key Changes the indication and functions for the operating mode.

Acceleration/ Deceleration Time Potentiometer Sets the acceleration time for starting the motor and deceleration time for motor standstill. Setting Range: 0.1 s - 15.0 s

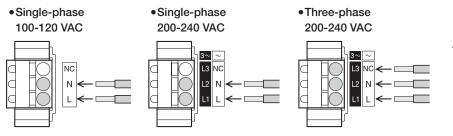
Installation Holes (2 locations)

Operating Mode	Details
Monitoring	Speed, load factor, operating data number, alarm code, warning, I/O monitor
Data	4 data points Operating speed, acceleration time, deceleration time, reset
Parameters	Gear ratio, speed increasing ratio, initial panel display, initial operation prohibition alarm, initial operation prohibition alarm cancellation method selection, analog acceleration/deceleration, speed upper limit/ lower limit setting function, simple holding selection, external operating signal input, input function selection, output function selection, overload alarm detection time except when shaft is locked, overload warning level, speed attainment band, parameter mode reset

#### ◇Main Power Connector (CN1)

♦ When Front Panel is Removed

Connects the main power supply. Connect a power supply that matches the power supply voltage to be used.



• Applicable Lead Wire Size AWG18 - 14 (0.75 - 2.0 mm<sup>2</sup>)

#### Operation with the Driver Only

#### ◇Run/Stop

When the operating switch is set to the "RUN" position, the motor will start.

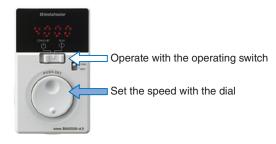
When it is returned to "STAND-BY, " the motor will decelerate to a stop.

#### ♦ Speed Setting Method

Set the motor speed by using the dial.

Turning the dial slowly to the right increases the speed by 1 r/min increments, while turning it to the left reduces the speed by 1 r/min increments.

Turning the dial quickly increases the speed variation. Pressing the dial sets the speed.



#### Operating Switch



#### Operation by External Signals

#### $\Diamond$ Operating Method

- Using the built-in power supply in the driver, the motor is operated through signals from external sources (switches, relays, etc.). Connect Pins No. 5 8 of the I/O signal connector (CN4) as shown in the figure to the right.
- When operating using external signals, change the parameter setting in the "External Operating Signal Input." Refer to the operating manual for details.
- Multistep speed-change operation up to 4 steps can be performed.

#### •I/O Signal Connector (CN4)

Pin No.	Terminal Name	Function*	Description
9	CO	IN-COM0	Input signal common (for external power supply)
8	X0	[FWD]	The motor rotates in the forward direction when "ON".
7	X1	[REV]	The motor rotates in the reverse direction when "ON".
6	X2	[M0]	Selects the operating data.
5	C1	IN-COM1	Input signal common (for internal power supply: 0 V)
4	Y0+	[SPEED-OUT]	30 pulses are output when the motor output shaft
3	Y0-		makes one rotation.
2	Y1+		Turns OFF when an alarm activates.
1	Y1-	[ALARM-OUT1]	(Normally closed)

\*The text inside the [ ] represents the factory default function assignment.

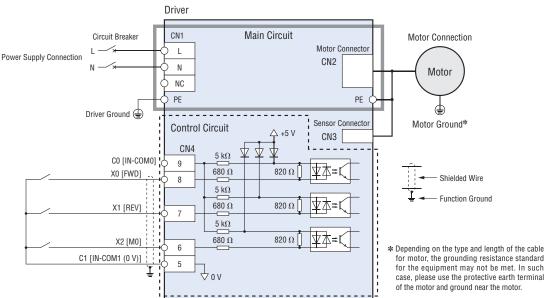
The following signals can be assigned as necessary to 3 input signal terminals (X0 - X2) and 2 output signal terminals (Y0, Y1).

3 of the 7 input signals (FWD, REV, M0, M1, ALARM-RESET, EXT-ERROR, H-FREE)

2 of the 6 output signals (ALARM-OUT1, SPEED-OUT, ALARM-OUT2, MOVE, VA, WNG)

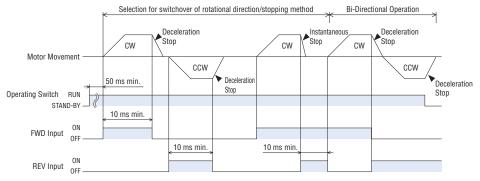
#### ♦ Connection Example Using Switches and Relays

The figure shows a connection example when operating a motor with a contact switch, such as switches and relays. (Single-phase 200-240 VAC)



#### 

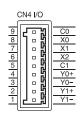
This is when the "External Operating Signal Input" parameter setting is "ON" and the rotation direction switch is set to "FWD."



- Switching the FWD input to ON will cause the motor to rotate clockwise as viewed from the motor shaft side, while switching the REV input to ON will cause the motor to rotate counterclockwise. Turning it OFF decelerates the motor to a stop.
- If the FWD input and REV input are turned ON simultaneously, the motor will stop instantaneously.

 With the combination type, the rotation direction varies according to the gear ratio of the gearhead.





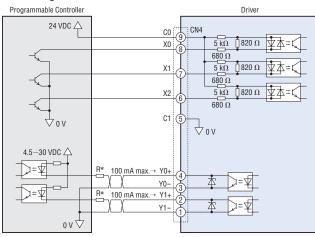
Pin No. 8 (X0): FWD Pin No. 7 (X1): REV Pin No. 6 (X2): M0 Pin No. 5 (C1): IN-COM1 (0 V)

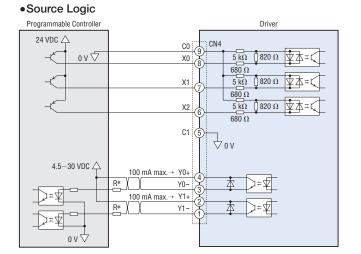
• Applicable Lead Wire Size AWG26 - 20 (0.14 - 0.5 mm<sup>2</sup>)

#### ◇I/O Signal and Programmable Controller Connection Examples

This is a connection example for operating a motor using a transistor output type programmable controller.

#### Sink Logic





\*Recommended Resistance Value 24 VDC: 680  $\Omega$  - 2.7 k $\Omega$  (2 W)

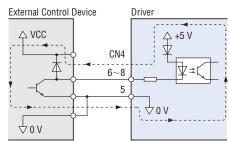
5 VDC: 150 Ω - 560 Ω (0.5 W)

Note

Maintain the current value of Y0 and Y1 at 100 mA or less. If this current value is exceeded, connect the limiting resistor R.

#### $\Diamond$ When an External Control Device with a Built-In Clamp Diode is Used

If an external control device with a built-in clamp diode is connected and the external control device is turned off when the driver power is on, current may flow, and the motor may turn. Because the current capacity between the driver and external control device is different, the motor may also rotate when their power supplies are turned ON/OFF simultaneously. To turn the power off, turn off the driver and then the external control device. To turn the power on, turn on the external control device and then the driver.

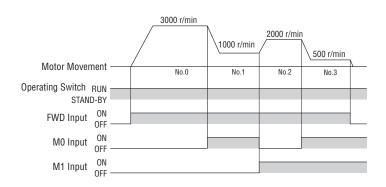


#### $\bigcirc$ When Multistep Speed-Change Operation is Used

Multistep speed-change operation is possible by switching the M0 and M1 inputs ON / OFF.

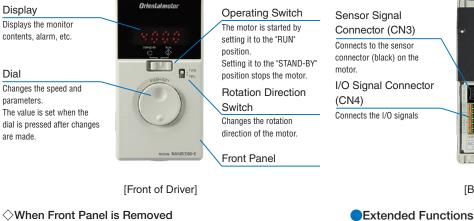
#### Operating Condition Example

Operating Data No.	MO	M1	Speed [r/min]
0	0FF	0FF	3000
1	ON	0FF	1000
2	OFF	ON	2000
3	ON	ON	500



# Connection and Operation (200 W, 300 W)

#### Names and Functions of Driver Parts



Sensor Signal Connector (CN3) Connects to the sensor connector (black) on the

I/O Signal Connector



#### Motor Connector (CN2)

Connects to the motor connector (white) on the motor Main Power

Connector (CN1)

Connects the main power supply

Protective Earth Terminals (2 locations) Ground either one of the protective earth terminals.

[Back of Driver]

These settings can be made with key operations after removing the

♦ When Front Panel is Removed

MODE Key Changes the operating mode.



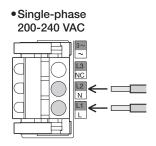
FUNCTION Key Changes the indication and

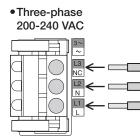
functions for the operating mode. Acceleration/ **Deceleration Time** Potentiometer Sets the acceleration time for starting the motor and deceleration time for motor standstill. Setting Range: 0.1 s - 15.0 s Installation Holes (2 locations)

front panel.	
Operating Mode	Details
Monitoring	Speed, load factor, operating data number, alarm, warning, I/O monitor
Data	4 data points Speed, acceleration time, deceleration time, reset
Parameters	Gear ratio, speed increasing ratio, initial panel display, initial operation prohibition alarm, initial operation prohibition alarm cancellation method selection, analog acceleration/deceleration, speed upper limit/ lower limit setting function, simple holding selection, external operating signal input, input function selection, output function selection, overload alarm detection time except when shaft is locked, overload warning level, speed attainment band, parameter mode reset

#### ◇Main Power Connector (CN1)

Connects the main power supply. Connect a power supply that matches the power supply voltage to be used.





For the 300 W type, only L1, L2, and L3 are shown.

#### Operation with the Driver Only

#### ◇Run/Stop

When the operating switch is set to the "RUN" position, the motor will start.

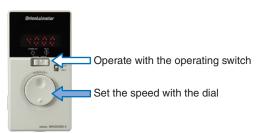
When it is returned to "STAND-BY, " the motor will decelerate to a stop.

#### ♦ Speed Setting Method

Set the motor speed by using the dial.

Turning the dial slowly to the right increases the speed by 1 r/min increments, while turning it to the left reduces the speed by 1 r/min increments.

Turning the dial quickly increases the speed variation. Pressing the dial sets the speed.



#### Operating Switch

• Applicable Lead Wire

AWG18 - 14 (0.75 - 2.0 mm<sup>2</sup>)

Size



#### Operation by External Signals

#### Operating Method ■

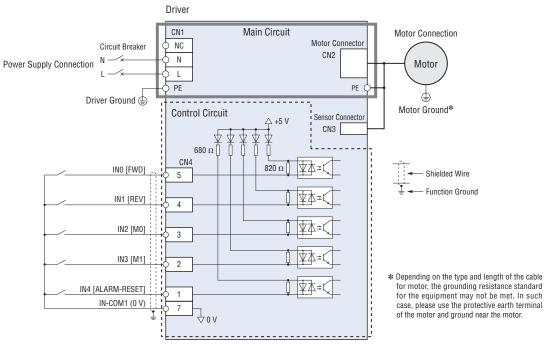
- Using the built-in power supply in the driver, the motor is operated through signals from external sources (switches, relays, etc.).
   Connect pins No.1 - 5 and No.7 of the I/O signal connector (CN4) as shown in the chart below.
- When operating using external signals, change the "external operation input signal" parameter. For more details, refer to the operating manual.
- Multistep speed change operations involving up to 4 steps are possible.

#### •I/O Signal Connector (CN4)

Pin No.	Signal Name	Function*	Description
1	IN4	[ALARM-RESET]	Alarms are reset.
2	IN3	[M1]	Selecte the operating data
3	IN2	[M0]	Selects the operating data.
4	IN1	[REV]	The motor rotates in the reverse direction when "ON".
5	INO	[FWD]	The motor rotates in the forward direction when "ON".
6	IN-COM0	IN-COMO	Input signal common (for external power supply)
7	IN-COM1	IN-COM1	Input signal common (for internal power supply: 0 V)
8	N.C.	N.C.	No connection.
9	0UT1-		Turns OFF when an alarm activates.
10	0UT1+	[ALARM-OUT1]	(Normally closed)
11	0UT0-	[SPEED-OUT]	30 pulses are output with each rotation of
12	0UT0+		the motor output shaft.

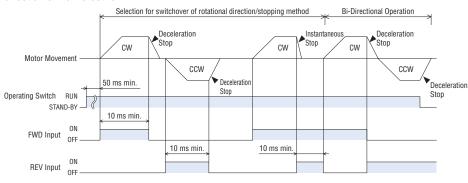
#### ♦ Connection Example using Switches and Relays

The figure shows a connection example when operating a motor with a contact switch, such as switches and relays. (Single-phase 200-240 VAC)



#### 

This is when the "External Operating Signal Input" parameter setting is "ON" and the rotation direction switch is set to "FWD."



Switching the FWD input to ON will cause the motor to rotate clockwise as viewed from the motor shaft side, while switching the REV input to ON will cause the motor to rotate counterclockwise. Turning it OFF decelerates the motor to a stop.
 If the FWD input and REV input are turned ON simultaneously, the motor

 With the combination type, the rotation direction varies according to the gear ratio of the gearhead.

will stop instantaneously.

11	5
10	4
9	3
8	2
7	1

• Applicable Lead Wire Size AWG24 - 18 (0.2 - 0.75 mm<sup>2</sup>)

CN4

12

\*Text inside the [] represents the factory default function assignment.

The following signals can be assigned as necessary to 5 input signal terminals (IN0 - IN4) and 2 output signal terminals (OUT0, OUT1).

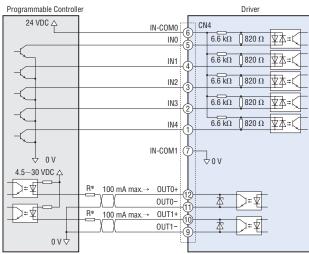
5 out of the 7 possible input signals (FWD, REV, M0, M1, ALARM-RESET, EXT-ERROR, H-FREE)

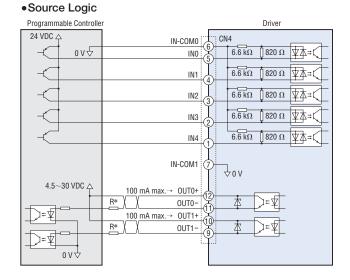
2 out of the 6 possible output signals (ALARM-OUT1, SPEED-OUT, ALARM-OUT2, MOVE, VA, WNG)

#### ◇I/O Signal and Programmable Controller Connection Examples

This is a connection example for operating a motor using a transistor output type programmable controller.

#### Sink Logic





\*Recommended Resistance Value

24 VDC: 680  $\Omega$  - 2.7 k $\Omega$  (2 W)

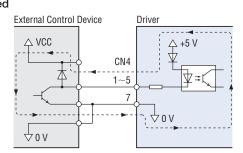
5 VDC: 150 Ω - 560 Ω (0.5 W)

Note

Maintain the current value of OUTO and OUT1 at 100 mA or less. If this current value is exceeded, connect the limiting resistor R.

#### $\Diamond$ When an External Control Device with a Built-In Clamp Diode is Used

If an external control device with a built-in clamp diode is connected and the external control device is turned off when the driver power is on, current may flow in and rotate the motor. Because the current capacity of the driver and external control device is different, the motor may also rotate when their power supplies are turned ON or OFF simultaneously. To turn the power off, turn off the driver and then the external control device. To turn the power on, turn on the external control device and then the driver.

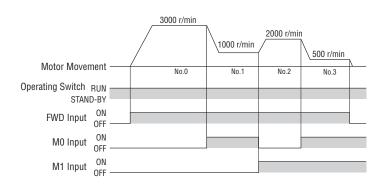


#### ♦ When Multistep Speed-Change Operation is Used

Multistep speed-change operation is possible by switching the M0 and M1 inputs ON / OFF.

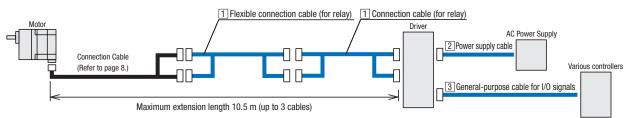
#### • Operating Condition Example

Operating Data No.	MO	M1	Speed [r/min]
0	0FF	0FF	3000
1	ON	0FF	1000
2	0FF	ON	2000
3	ON	ON	500



# Accessories (Sold separately)

#### Cable System Configuration



## **1** Connection Cables (For relay), Flexible Connection Cables (For relay)

When using a connection cable (for relay) or flexible connection cable (for relay) in tandem to extend the length, please keep the total cable length under 10.5 m (up to 3 cables total).

#### Product Line

#### 

Product Name	Length L [m]
CC01BL2	1
CC02BL2	2
CC03BL2	3
CC05BL2	5
CC07BL2	7
CC10BL2	10



## **2** Power Supply Cables

These cables are used to connect the driver and the AC power supply. Cables are available with or without a power supply plug.



#### ◇Flexible Connection Cables

Product Name	Length L [m]
CC01BL2R	1
CC02BL2R	2
CC03BL2R	3
CC05BL2R	5
CC07BL2R	7
CC10BL2R	10



# **3** General-Purpose Cables for I/O Signals

These are cables for connecting the driver and programmable controller.



#### Product Line

Product Name	Product Line	Power Supply Voltage	Length L [m]
CC01AC03N		Single-phase	1
CC02AC03N	No plug	100-120 VAC Single-phase 200-240 VAC	2
CC03AC03N			3
CC01AC04N		Three phase	1
CC02AC04N		Three-phase 200-240 VAC	2
CC03AC04N		200-240 VAC	3

#### Product Line

Product Name	Length L [m]	Number of Lead Wire Cores	Outer diameter D [mm]	AWG
CC06D005B-1	0.5			
CC06D010B-1	1	6	ф5.4	
CC06D015B-1	1.5	0	φ3.4	
CC06D020B-1	2			24
CC10D005B-1	0.5			24
CC10D010B-1	1	10	ф6.7	
CC10D015B-1	1.5	10	φ0.7	
CC10D020B-1	2			

#### Flexible Coupling

A clamp type coupling for connecting the motor and gearhead shaft with a driven shaft. Couplings that can be used with combination type and round shaft type models are available. • Couplings can also be used on the round shaft type. Please select a coupling with the same inner diameter as the motor shaft diameter.



#### Product Line

Draduat Lina

Product Name	Applicable Product (Motor)	
MCL30 type	BLM230 combination type	
MCL40 type	BLM460 combination type	
MCL55 type	BLM5120 combination type	
MCL65 type	BLM6200 combination type BLM6300 combination type	

# Mounting Bracket for Motor and Gearhead

These dedicated installation brackets are for installing motors and gearheads.



Product	line
Product Name	Applicable Product (Motor)
SOL2M4F	BLM230 BLM260 (round shaft type)
SOL4M6F	BLM460 (combination type)
SOL5M8F	BLM5120 BLM5200, BLM5300 (round shaft type)
SOL6M8F	BLM6200, BLM6300 (combination type)

Note

When fixing a mounting bracket and motor, please ensure that the motor connector is above or beside the installation surface. We do not recommend installing below the installation surface, since this causes interference with the mounting bracket and installation surface.





Sideways connector

## Mounting Bracket for Circuit Products

Handy installation brackets are available for installation of drivers. A variety of application-specific mounting brackets are available, including DIN rail mounting brackets, surface mounting brackets, and conveyor guide mounting brackets.

#### Product Line

Material: SPCC Surface Treatment: Trivalent chromate

Product Name	Application	Applicable Product (Driver)
MADP05-15	DIN rail mounting model	
MAFP04-15	Surface mounting model	BMUD30 BMUD60 BMUD120
MAFP05V	Conveyor guide	DMUD120
MAFP05H	mounting model	
MADP05-12B	DIN rail mounting model	BMUD200
MAFP04-12B	Surface mounting model	BMUD300

Note

A mounting bracket for circuit products and dust-resistant and watertight front cover

(-> page 30) cannot be used in combination.



MAFP04-15



MADP05-12B



MAFP05V

MAFP05H

<usage examples>

#### Motor Covers

These are covers that protect the motor. They are compatible with the degree of protection IP66 specification, and can be used in wet and dusty environments.

 $\geq$ 

#### Product Line

♦ Motor Covers
Product Name

PCM5 PCM5-C

#### ◇Replacement Gaskets

Please aim to replace the gaskets every year.		
Product Name Set Contents		
PCMP5 Set of 2		

#### Applicable Product

Output Power [W]	Motor	Cable Pull-out Direction
	Parallel Shaft Combination Type*	Pull-out on output shaft side
30, 60, 120	Round Shaft Type	Pull-out on rear of the motor
In the case of a comb motor cannot be use	pination type, the cable with pull-out o d.	n rear of the

Note The cable with vertical pull-out cannot be used.





With blind gap PCM5

With cable gland PCM5-C

For details, check the website or contact the customer support center. http://www.orientalmotor.eu

## Dust-Resistant and Watertight Front Covers

These are covers that protect the driver's front panel. They satisfy the degree of protection IP64 specification. They can also be used to prevent erroneous operations from being performed on the front panel.

#### Product Line

Product Name	Applicable Product (Driver)
PCF12-B	BMUD30 BMUD60 BMUD120
PCF15-B	BMUD200 BMUD300

Note

A dust-resistant and watertight front cover and mounting bracket for circuit products (
page 28) cannot be used in combination.



# Introduction of Related Products =

# **Brushless Motors BLE2** Series



The BLE Series has undergone a full model change. The motor, driver, and cable are all new, realizing both high function and ease of use. It is an advanced model that feels more evolved the more you use it.

#### Features

• Digital setting and operation with the driver.

· Multistep speed-change operation up to 16 speeds

· External speed setting is possible.

· Torque limiting is possible.

- The motor and driver can be directly connected up to 20 m.
- Watertight and dust-resistant performance (degree of protection IP66) \*Motor only
- · High anti-rust and anti-corrosion properties thanks to the stainless steel shaft.
- · Cables with two pull-out options for smart wiring.

# Oriental motor

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These products are manufactured at plants certified with the international standards ISO 9001 (for quality assurance) and ISO 14001 for systems of environmental management).

Specifications are subject to change without notice. This catalogue was published in April 2024.

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